#### THE EFFICACY OF MODULAR DESIGN IN HEALTHCARE

THE EXPLORATION OF MODULAR DESIGN IN HEALTHCARE THROUGH THE COMPARATIVE ANALYSIS OF A TRADITIONALLY CONSTRUCTED Hospital and its modular twin

# INTRODUCTION

Modular design has become an industry leading philosophy for the future of community-based health services. Modular construction applied as a design principle subdivides a construction system into independently fabricated units, similar in size, shape, and functionality to formulate a structure. The benefits of this approach include time-to-build efficiency, cost-effectiveness, quality and precision, minimal impact, re-use, and modification. This process contradicts traditional construction, prefabricating spaces off site to be assembled later. Through correlational research and simulation software, products of modular and traditional construction methods can be compared using operational statistics. The purpose of this thesis is to study the efficacy of the current method of modularity among the industry with intention to refine the process for a safer, enjoyable, more efficient, and replicable solution.



# RISE MODULAR







OWATANNA, MINNESOTA

#### ALVERA APARTMENTS - MODULAR MULTIFAMILY





# BACKGROUND

In practice, the study, and design of Healthcare Architecture; the application of medicine is steadily evolving to treat larger collectives of patients, demanding more ambulatory services and outmigration care. While not the first health crisis to spark this paradigm shift, COVID-19 has proven that the field of medicine was ill-prepared for the pandemic; most notably in construction and design. The occupancy of hospitals are determined by the standard daily limit of a unit's typology. When a public health crisis occurs, this leaves hospitals without proper facilities for the influx of patient care. The first solution is expansion, often times in the form of permanent construction with the risk of vacancy when the crisis subsides. The sudden unbalance of supply and demand fuels the risk of panic-architecture. A fast paced solution to a problem with a high likelihood of error and often times patient discomfort results. The Modular Twin to the NGS Macmillan Unit proposes an idea that expansion is still achievable without the need for panic, discomfort, or waste. Modular architecture is not a new development in the field. Originally intended for residential design, It has expanded its purpose on a commercial scale.

Lowering the time of construction, design development and planning, efficient growth is achievable in emergencies like the pandemic. In the process, architects will be tasked with designing these mods, similar to a product patent that can be later repurposed to continue its line for expansion. The on-site construction is reduced to a short assembly with little noise and environmental pollution. Patients in attendance during these times will be subjected to less stressful situations and noise which will ultimately promote recovery.



# P R E L I M I N A R Y R E S E A R C H



During construction, modular buildings waste fewer materials and use less energy. On the **building site,** modular construction **eliminates hazards,** reducing the risk of injuries.



Modular buildings have a long life span and can be reused or reconfigured for new projects.



#### A MODULAR UNIT ITSELF IS A STRUCTURAL SYSTEM

WITH A CORNER POST SUPPORTED MODULAR UNIT Assembled with a bolted marriage joint, 6 to 10 storeys can be achieved

**TRANSPORTATION DRIVES UNIT PARAMETERS** 

MODULAR ARCHITECTURE HAS THE POTENTIAL FOR A 50% Reduction in Material Waste and Time-To-Build Efficiency







#### CORRELATIONAL STUDY: NGS MACMILLAN UNIT | CHESTERFIELD, UK

HER

Sunt

E.

g

Land



#### **PROJECT DESCRIPTION:**

YEAR: 2017 ARCHITECT: The Manser Practice LOCATION: Calow, UK BUSINESS UNIT: Healthcare PHOTOGRAPHS: Hufton + Crow

AWARDS: CONSTRUCTION:

SIZE:

2,140 SQ. M. 23,034 SQFT.

Traditional (£ 10m)

RIBA East Midlands Building of the Year

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#### **PROJECT TYPOLOGY**

The NGS Macmillan Unit is a standard ambulatory and cancer patient care facility constructed as an addition to the Chesterfield Royal Hospital. Its services, professionals, scale, and typology are a perfect example of a clinic that had the opportunity to use prefabricated construction methods. Its unique spatial organization and envelope are a great representation of the possibilities provided by traditional construction. Reaching the limits of an organic facade while maintaining high efficiency, it is the perfect sample to be tested.

#### Materiality

Healthcare facilities require an abundance of specific materials to maintain a sterile environment, provide safe passage and avoid contamination from units such as labs and X-rays. These are standardized and universal materials, however, the facade has more creative freedom. This would provide a challenge to create a design solution that not only functions internally but also captures the dynamic aesthetic of the NGS Macmillan's envelope. Utilizing the verticality of the seams between modular units, a similar effect can be drawn from the external fins on the existing facility. Window placement, white façade paneling and elbow shape all embody the characteristics of the form originally designed by The Manser Practice.



# PROJECT GOALS





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### ORGANIZATIONAL MASSING





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## COMPLETED CONSTRUCTION





#### INDIVIDUAL UNIT ASSEMBLY



















# ELEVATIONS





# MODULAR TWIN





# DESIGN ELEMENTS

#### **NORTHWEST - MAIN ENTRANCE**

FRAMING



CONCAVE

LAYOUT

The Modular Twin's design philosophy takes subtle influence from its traditional counterpart, further solidifying the theoretical instance where it could be designed by The Manser Practice.

#### **COLOR THEORY**

Pureness, Cleanliness, Productivity, Trust

Positivity, Creativity, Energy, Happiness

Confidence, Passion, Warmth, Power



**NORTHWEST - MAIN ENTRANCE** 











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#### **INTERIOR - STANDARD EXAM ROOM**











#### COLOR TEMPERATURE











#### **INTERIOR - TREATMENT CENTER**







# ANYLOGIC 🥠

#### SIMULATION START

# METHODOLOGY

Creating a standardized/simplified simulation using a software called Anylogic to determine the efficiency of building circulation, time of arrival (TOA) and length of stay (LOS) statistics. Anylogic is a simulation modelling tool that supports agent-based and system dynamics simulation methods for business applications, planning and architecture. Using these tools, a comparison of the results can be conducted from the existing and theoretical designs, both traditional and modular. The completion of these simulations will address which design solution(s) creatively rectifies any design flaws that prohibit the most efficacious functionality.

#### **OBJECTIVES IN ANYLOGIC**

- Develope a model using a replicable process for an array of ambulatory clinics
- Measure Pedestrian Flow Statistics
- Measure Time of Arrival Statistics
- Measure Length of Stay Statistics
- Use correlation tactics to compare clinics of different construction types



AnyLogic 8.8.1 Logo (https://www.anylogic.com/)

#### NGS MACMILLAN UNIT - FIRST FLOOR





#### NGS MACMILLAN UNIT - SECOND FLOOR









#### SPATIAL ORGANIZATION





#### CAPACITY

Lab



#### anylogic

#### **UNDERSTANDING THE "GUI"**

Graphical User Interface (GUI) references the operating system used to manage the simulation's interactions. In this image, the entire layout of the model is presented in the running simulation. Here the user can see:

- 1. The constructed model (Room Boundaries)









NURSE (RN)









#### **UNDERSTANDING AGENTS**

within an AnyLogic model. Their appearance and

PROFESSIONALS	
Physician (MD/DO)	Doctors diagnose and treat illness and injury or provide referals for unique treatment.
Physician Assistant (PA)	Provides direct patient care diagnosing and treating minor illness and conduct minor procedures.
Registered Nurse (RN)	Provide and coordinate patient care and educate patients about health management.
Lab Technician	Prepare samples for analysis and conduct tests on biological samples.
Receptionist	Welcomes, directs and serves visitors upon arrival as well as over-the-phone directory.

#### **PROCESS LOGIC - MAIN**

Data collection node start

below. Here is where the order of operations is defined. The goal of this logic network was to establish a core/generic tree that can be replicated to other models. The produced results will be the control variable for the proposed modular structure,



#### LENGTH OF STAY

Measures the patients Length of Stay at the clinic from the first data collection node at the start of the process to the second data collection node once the patient reaches the exit door.

an exam room opens

(FIFO)

Patient





### **DOCTORS PROCESS**





#### **RESOURCE BLOCK**

Resource blocks are grouping nodes that represent a resource pool of a particular agent. In this case the **Doctor** resource block is being utilized to seize an exam room, perform an exam, perform a procedure and then return to its resource node within the model. Resource blocks can work with data sets to visualize statistics. Their capacity and tasks can be altered using parameter nodes as well as interactive tools such as sliders or buttons.

#### STAFF UTILIZATION

The staff utilization table measures the percent usage of a particular agent. This variable is measured through agent parameters as seen above, sending the information to this table using the logic **ExamRoom.utilization()** for example. The importance of this data set is to ensure continuity among different simulations. The baseline mean should be replicated to test the logic network for errors.



anylogic

### LAB PROCESS



#### **RESOURCE BLOCKS**







#### STAFF UTILIZATION



anylogic

## PROCESS OF ORGANIZATION













## FIRST FLOOR PLAN



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# FIRST FLOOR PLAN





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### SECOND FLOOR PLAN



## SECOND FLOOR PLAN





# RESULTS

The final results from the AnyLogic models are displayed below as an average or accompanied by a visual aid:

#### NGS MACMILLAN UNIT

FULL LENGTH ETA (E/W) (6.2 AR):

FULL LENGTH ETA (N/S) (6.2 AR):

LENGTH OF STAY RESULTS (6.2 AR):

LENGTH OF STAY RESULTS (6.5):

EXAM ROOM UTILIZATION (6.2 AR):

#### LABTECH UTILIZATION (6.2 AR):

NGS

LAB UTILIZATION (6.2 AR):

PA UTILIZATION (6.2 AR):

LABTECH UTILIZATION (6.2 AR):

DOCTOR UTILIZATION (6.2 AR):

### FULL LENGTH ETA (E/W) (6.2

FULL LENGTH ETA (N/S) (6.2 AR):

#### LENGTH OF STAY RESULTS (6.2 AR):

#### LENGTH OF STAY RESULTS (6.5):

#### EXAM ROOM UTILIZATION (6.2 AR):

**DOCTOR UTILIZATION (6.2 AR)** 

LAB UTILIZATION (6.2 AR):

UTILIZATION RESULTS (6.2 AR):

Week - 119 Units Month (30 Days) - 488 Units

PA UTILIZATION (6.2 AR): Patients per hour - 6.5

REGISTERED NURSE UTILIZATION (6.2 AR): REGISTERED NURSE UTILIZATION (6.2 Patients per hour - 2.24



# CONCLUSION

Having created a standardized Anylogic simulation to determine the efficiency of building circulation, the two structure's results indicate that modular construction was more efficient. The most recognizable attribution was the unavoidable close proximity of spaces in a modular layout. Having parameters set at 52' x 13' x 13', the distance between rooms was shortened. This limitation also caused the relocation of several room types. The angular walls of the **Modular Twin** in comparison to the **NGS Macmillan** remained relatively the same despite preconceived notions. In conclusion, through the process of replicating a building using strictly modular methods, the structure was successful in achieving aesthetic likeness, building program, creativity, and efficiency.



### THANK YOU

Ganapathy Mahalingam Cindy Urness Laura C. Jones My Peers My Parents My Friends

