



SOLAR HARBOR

NURTURING NATURE IN INDUSTRIAL DESIGN

SOLAR HARBOR - THESIS 2024

ARCH 772 Design Thesis

Software Used: Adobe Creative Cloud,
Revit, Rhino, Lumion, AutoCad, Cove.tool

Jacob Wielenberg



PROBLEM

PART 1



Figure 1 (Baker and Canessa, 2009)

The current state of warehouse design is outdated, failing to keep pace with the evolving demands of modern commerce, supply chain management, and, most importantly, employee work environment standards. Every day, millions of people go to work in a factory or a warehouse. In these environments, laborers are forced to work in sub-standard conditions, with no greens spaces, no standard for natural lighting exposure, and little to no amenities to maintain their health. More than 50% of these warehouses were constructed in the 1980's or earlier, making them extremely outdated, and, in some cases, outright dangerous.



PROBLEM STATEMENT



BACKGROUND

PART 2

Major fuels energy consumption by end use in warehouse and storage buildings (2018) percentage share of total

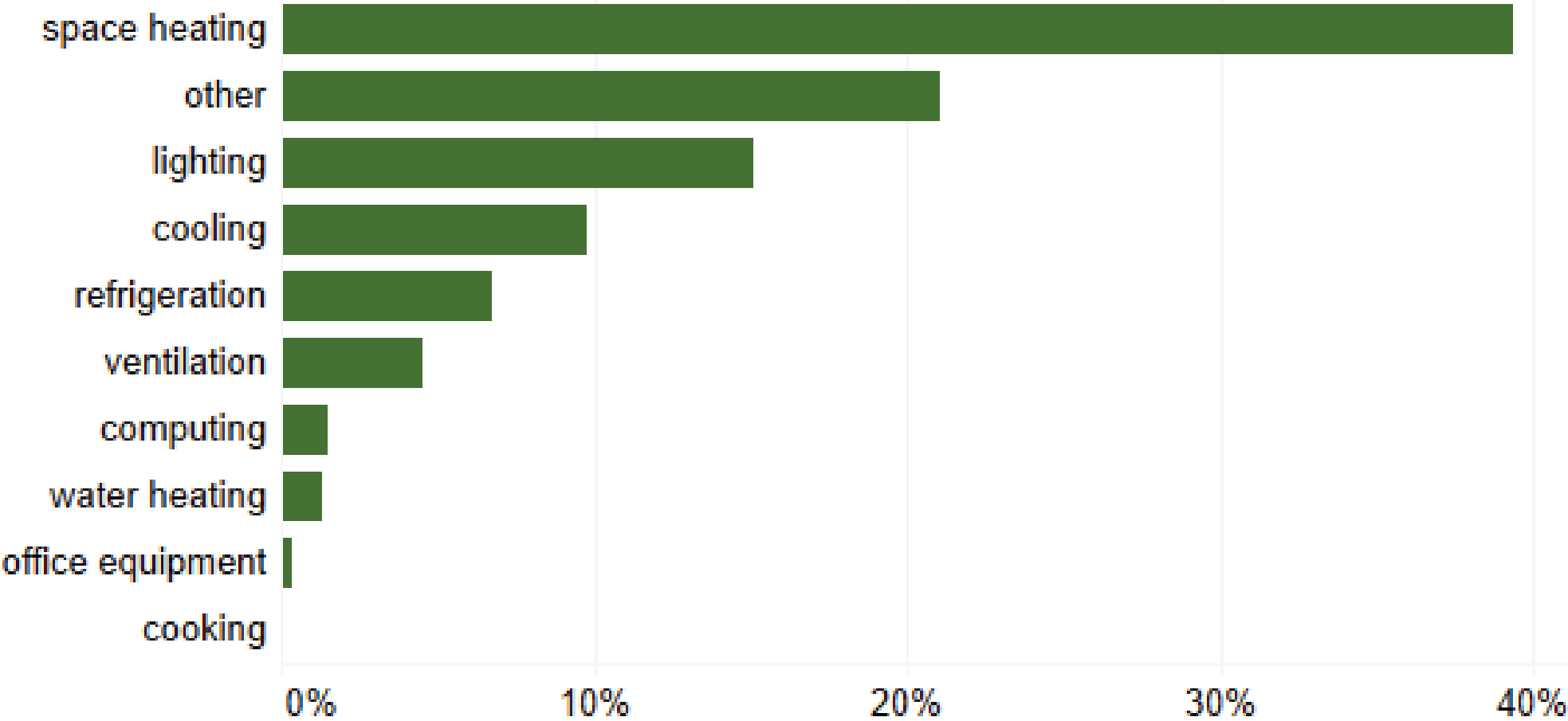


Figure 2 (U.S. Energy Information Administration, 2018)

- #### Energy Consumption
- Warehouses Consume High Amounts of Energy
 - Difficulties Implementing Sustainable Practices
 - Carbon Footprint is Massive
 - Need for Multiple Climate-Controlled Zones



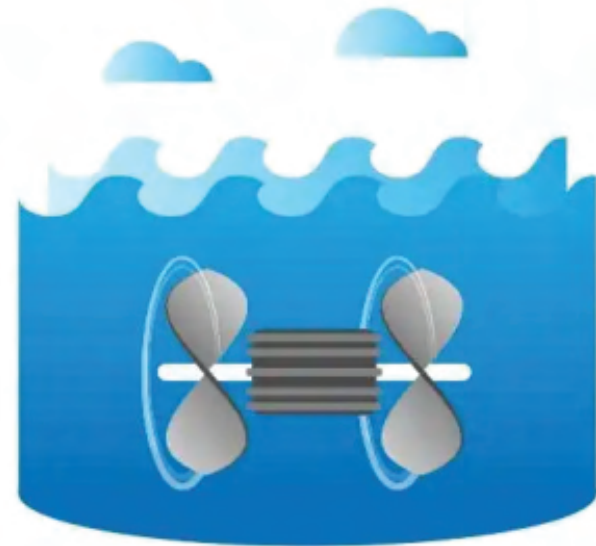
SOLAR



HYDRO



WIND



TIDAL



GEOTHERMAL



BIOMASS

Sustainable Energy Options

- High Output
 - Hydro
 - Tidal
 - Wind
 - Biomass
- Low Output
 - Geothermal
 - Solar

(Hodge, 2017)

Figure 3 (Melgar, 2018)



SUSTAINABILITY

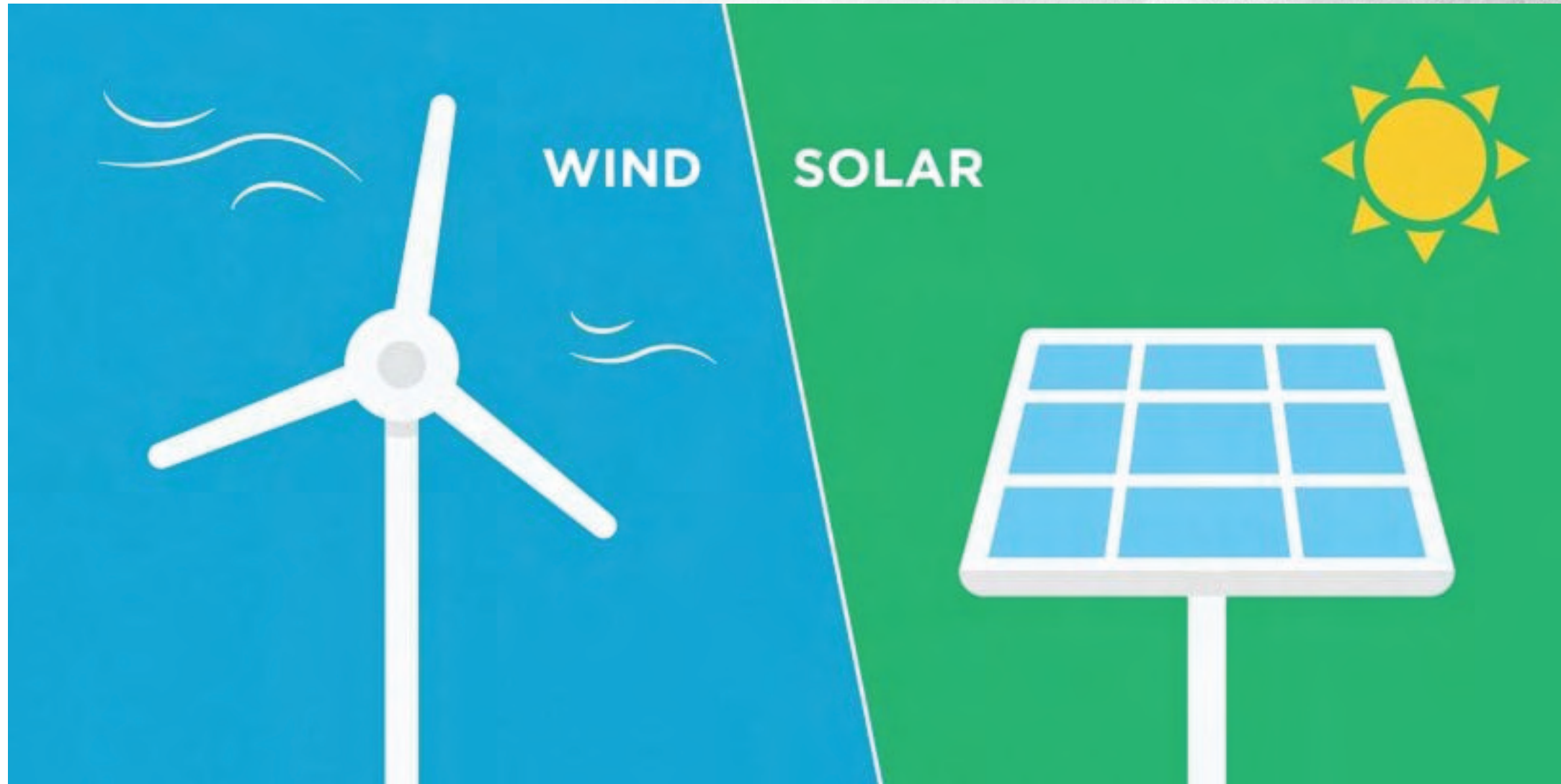


Figure (Melgar, 2018)

Practicality

- Solar Energy
- Wind Energy
- Geothermal Energy





Figure 5 (DOT School of Design, 2023)

Green Design Practices

- Implementing Vegetation
- Mitigating Transition from Nature to Industry
- Providing Useable Green Spaces
- Maintaining Mindfulness of Surrounding Environment

(Kafka, 2023)

Benefits

- Fostering Relationships within Surrounding Communities
- Boosting Mood
- Improving Health
- Lowering Carbon Footprint

(Semeraro et al., 2021)



GREEN DESIGN

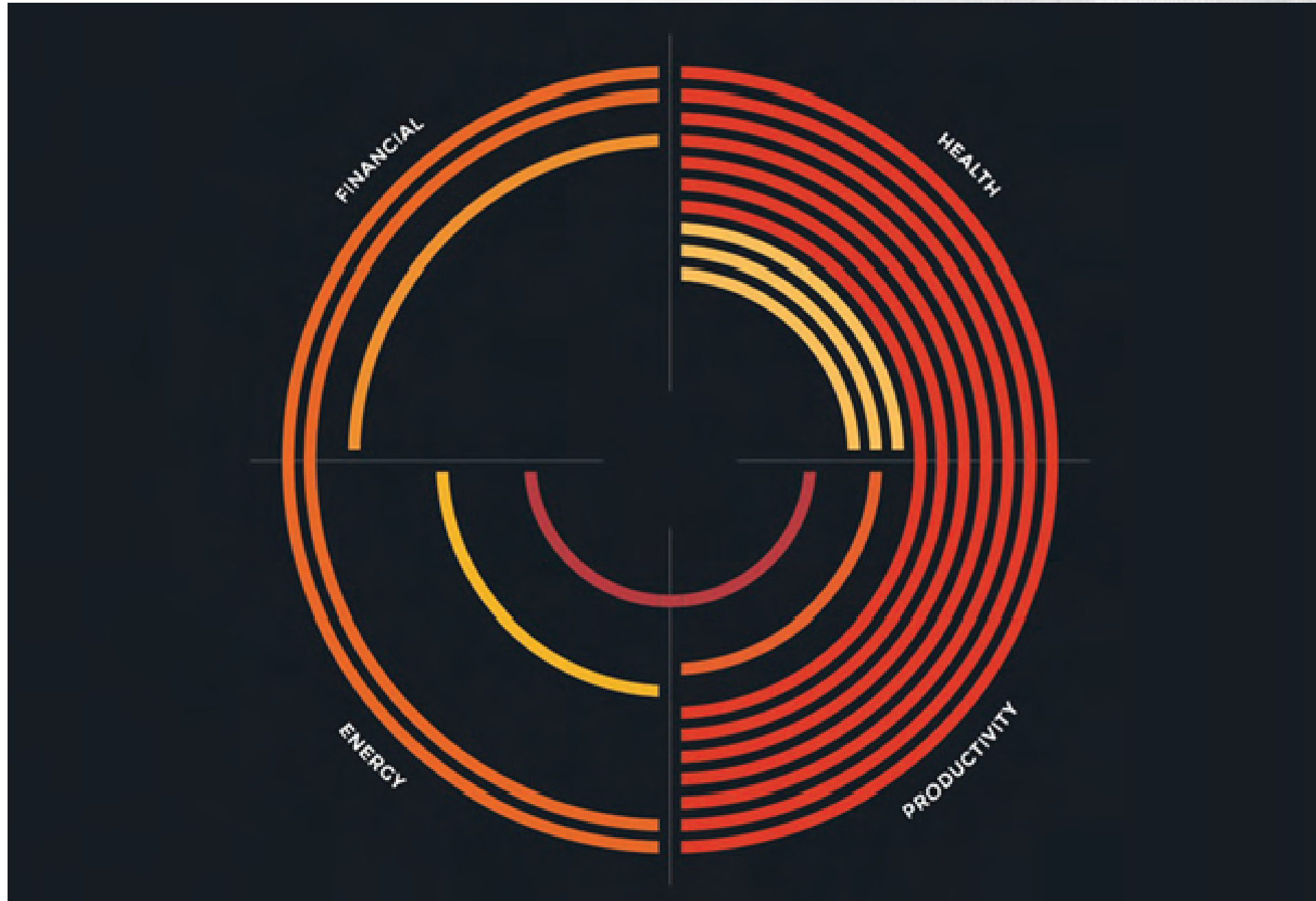


Figure 6 (Bendheim, 2015)

Natural Lighting Benefits

- Physical Health
 - Increased Vitamin D
 - Improved Immune System
 - Skin Health
 - Visual Sustainability
- Mental Health
 - Increased Serotonin
 - Circadian Rhythm
 - Boosted Mood
- Productivity
 - Increased Energy
 - Increased Satisfaction at Work
 - Increased Alertness

(Wang et al., 2023)



NATURAL LIGHTING



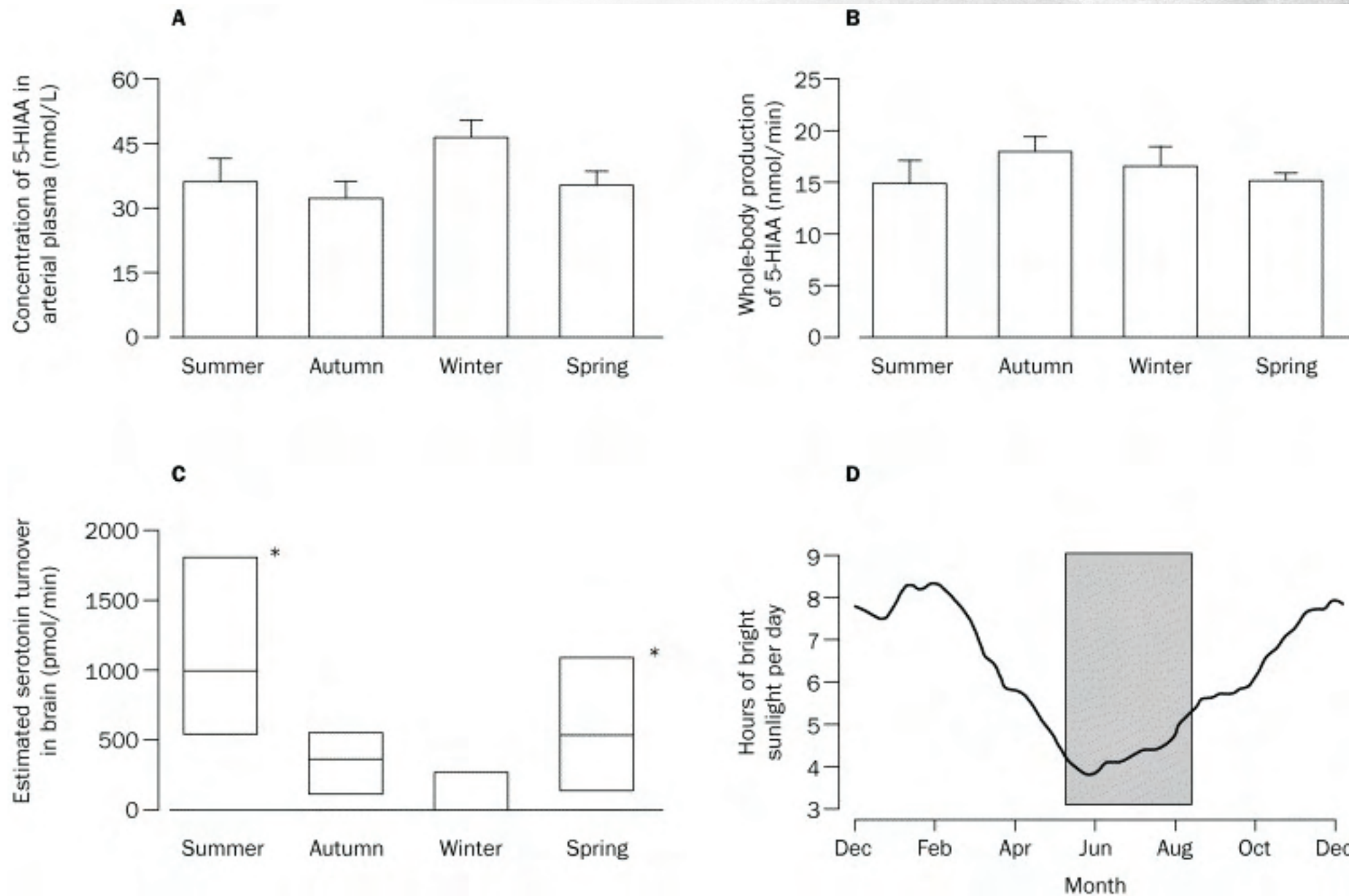
Figure 7 (Haran, 2009)

Natural Lighting Challenges

- Sustainability
 - Increased Heat Gain / Loss
- Costs
 - Glazing Cost Increase
 - More Square Footage Requirements
 - Heating and Cooling Costs
 - Customized Roof Design
- Practicality
 - Custom Structure Design
 - Spread-Out Storage Facilities
 - Glare / Diffusion Issues

(Haran, 2009)





Study Conducted by
 Neurotransmitter Laboratory

- Studied 101 Healthy Men
- Investigated the Relationship between Season and Serotonin Levels

(Lambert, Reid, Kaye, Jennings, Esler, 2002)

Graphic 1 (Lambert, Reid, Kaye, Jennings, Esler, 2002)





Figure 8 (Del Bello, 2021)

Importance of Quality Aesthetics

- Boosts Mood
- Piques Interest
- Helps with Wayfinding
- Increases Productivity
- Aids with Funding

(Herriott, 2021)



AESTHETICS



Figure 9 (Mdd.eu, 2021)

Good Practice in Warehouses

- Materiality
 - Less Concrete and Steel
 - Lighter Woods
 - Local Materials
 - Natural Materials
- Colors
 - Warm Color Palette
 - Low Saturation
 - Minimal
- Biophilic Design
 - Shapes
 - Forms
 - Patterns
 - Structural Elements

(Cook and Sproul, 2011)



AESTHETICS



Figure 10 (PLP Architects, 2015)

THE EDGE

- Typology:
 - Office Building
- 15 Stories, 430,000 sq. ft.
- Designed by PLP Architects
- Location
 - Amsterdam, The Netherlands
- Learning Opportunities
 - One of the best examples of natural lighting implementation in the world
 - Articulation of glazing in response to sun paths
 - Study of spacial relations and employee work patterns

(PLP Architects, 2015)





Figure 11 (Herzog and DeMeuron, 2008)

038 Ricola Storage Building

- Typology:
 - Storage Facility
- Year Completed:
 - 1987
- Designed by Herzog and De Meuron
- Location:
 - Laufen, Switzerland
- Learning Opportunities
 - Blending functionality with unique aesthetics
 - Articulation of walls to serve multiple purposes

(Herzog and DeMeuron, 2008)





THESIS

PART 3

PRIMARY

- Increase levels of **Natural Lighting** within the industrial environment. With the numerous benefits that this would provide to workers and the industry as a whole, natural lighting must be put at the forefront of industrial design.

SECONDARY

- Implement **sustainable practices** within the industrial environment. There are many case studies found around the world that prove both the capabilities of industry to do more and the advantages provided regarding sustainable practices.

TERTIARY

- Producing **Quality Aesthetics** within the industrial environment. Aesthetic plays a larger role in our daily lives than we realize, and paying attention to simple design choices can make the world of difference in mood, productivity, efficiency, etc.





Figure 12 (Google Earth, 2024)

Address:
3501 12th Ave N, Fargo, ND

Current Building
◦ UNFI Fargo DC

Site Conditions:

- Little Elevation Change
- No Accessible Green Space
- Lack of Tree Cover
- Waterfowl Attraction
- Wasted Space
- Railroad to the North
- Northeast Intersection of 12th Ave N and I-29



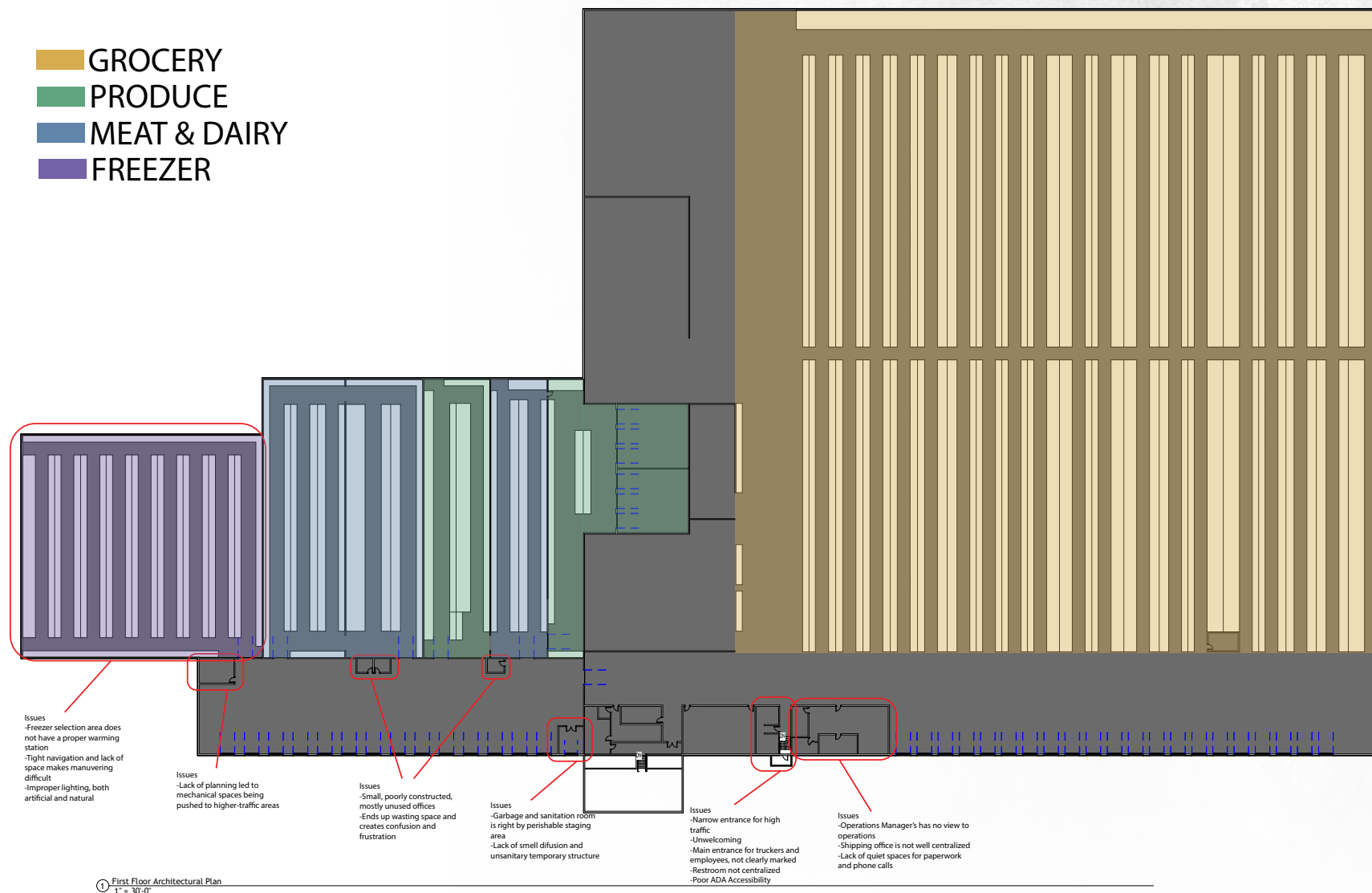
SITE

Redlining Document

- Existing Building Floor Plan
- Highlighted Areas of Improvement or Opportunity

Main Objectives:

- Improve Daylighting
- Eliminate Areas of Intersecting Traffic
- Provide Accessible Greenspace
- Separate Break Areas from Work Areas
- Provide Health and Wellness Amenities
- Provide Separation between Refrigerated / Non-Refrigerated



EXISTING CONDITIONS

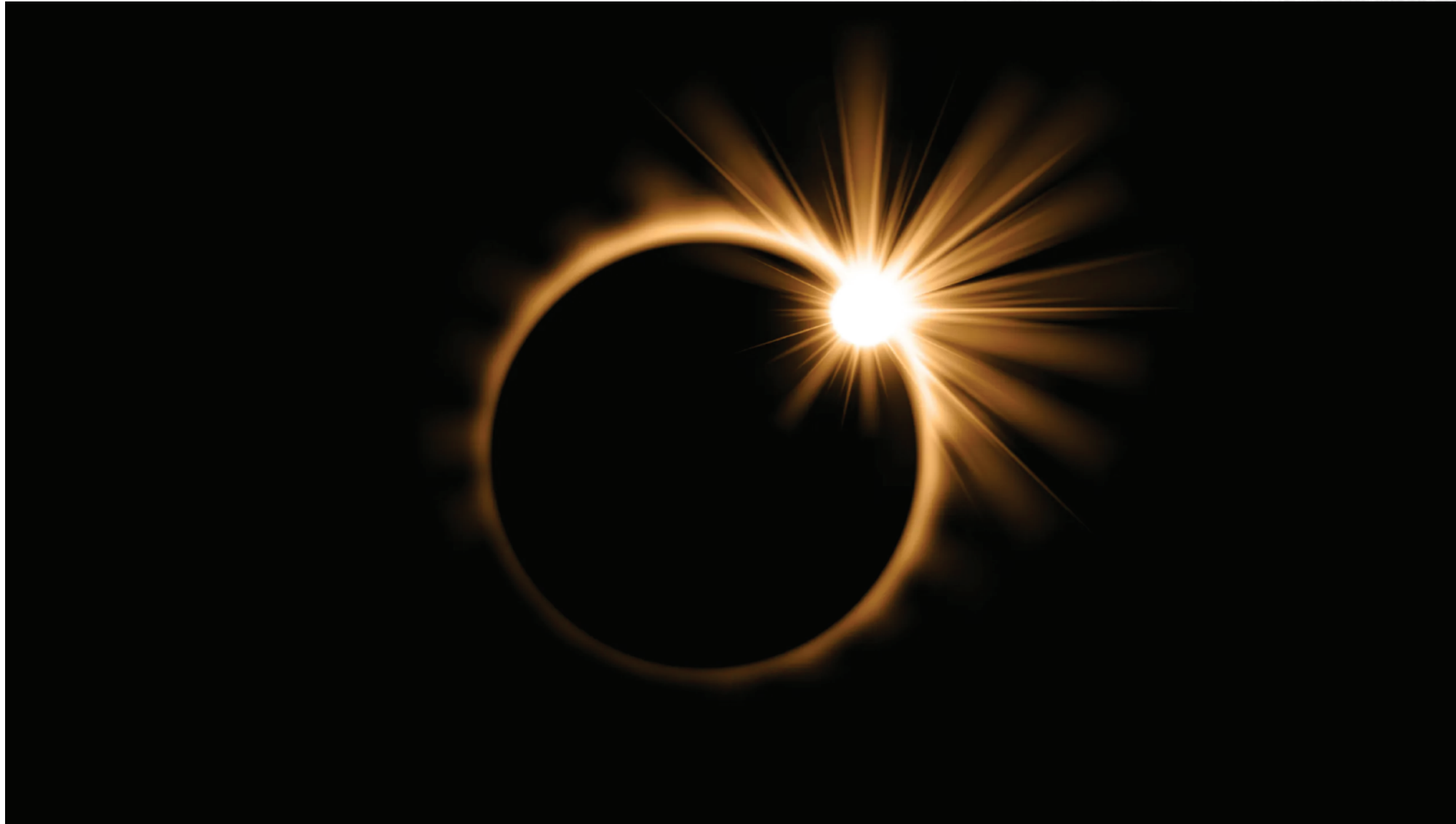


DESIGN

PART 4



SOLAR HARBOR



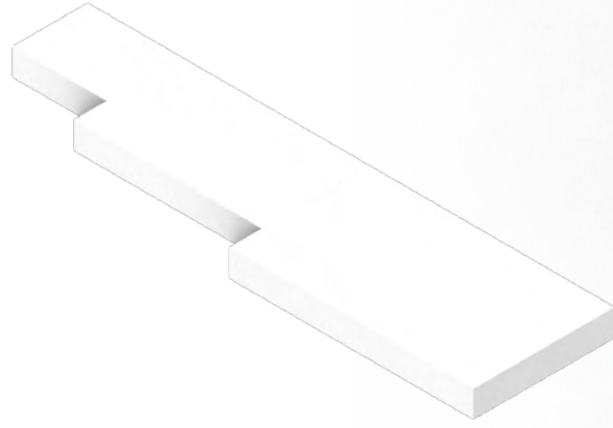
Inspiration

- Solar Eclipse
 - Time of Change
 - Lighting Style

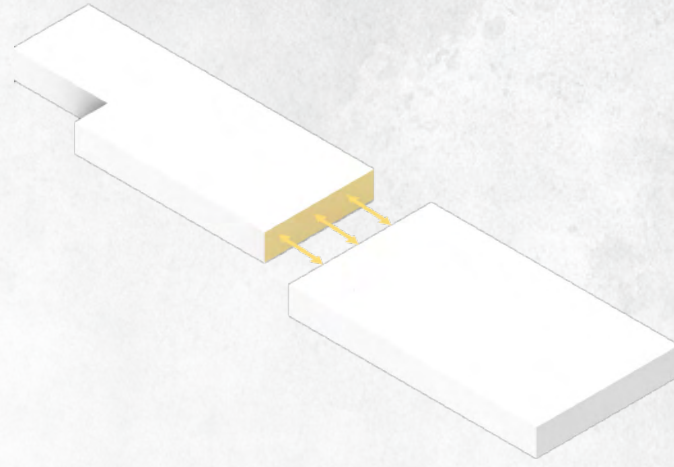


INSPIRATION

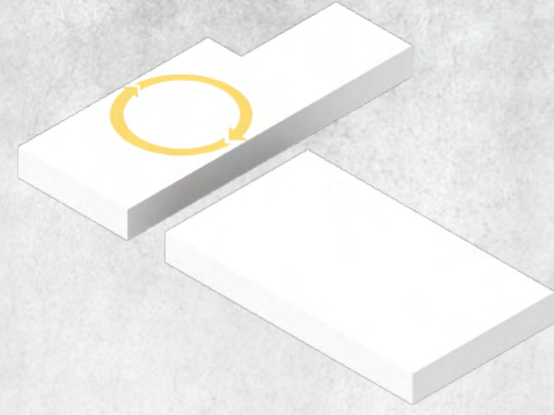
ORIGINAL



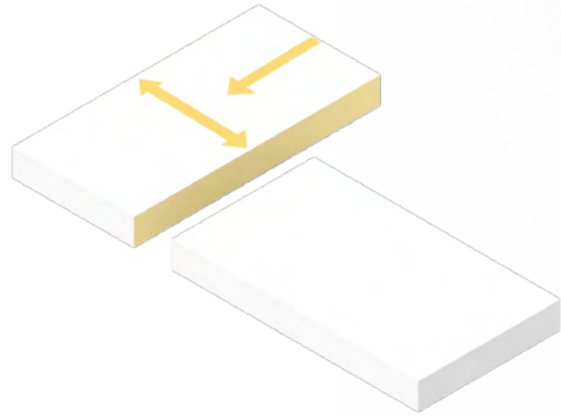
DIVIDING



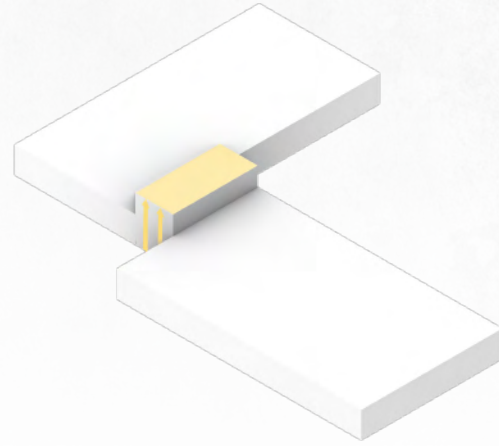
ROTATING



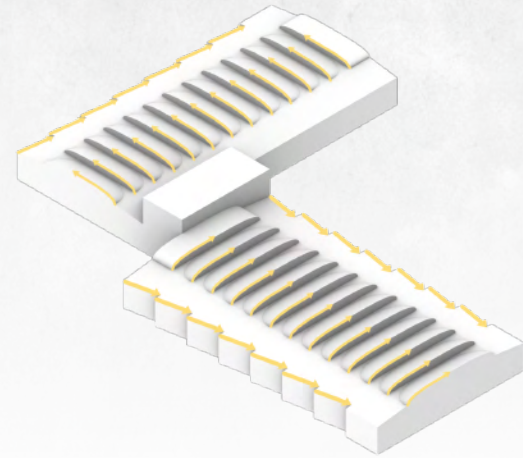
CONDENSING



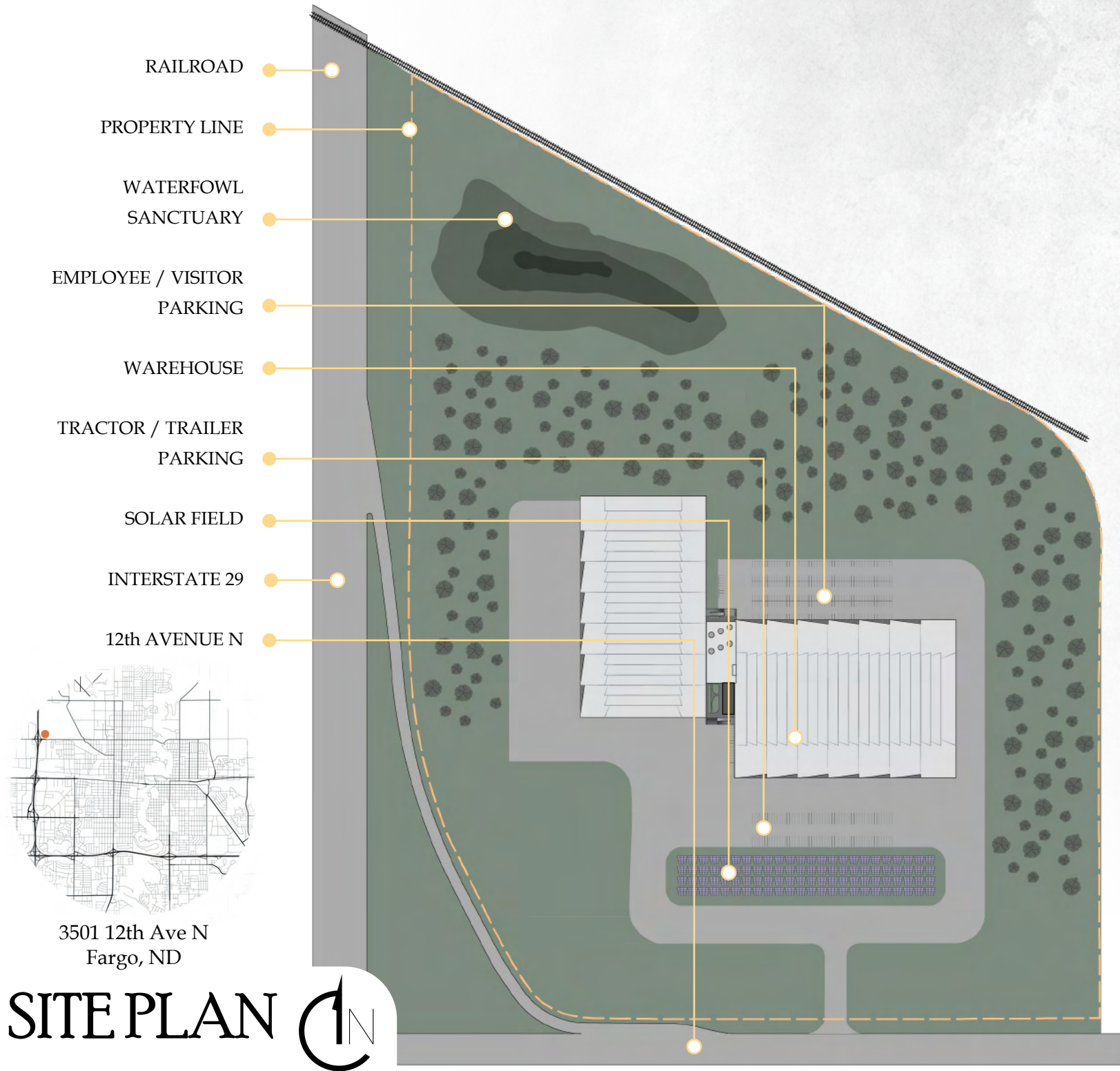
EXTRUDING



ESTABLISHING



FORM BUILDING



Employee Focus

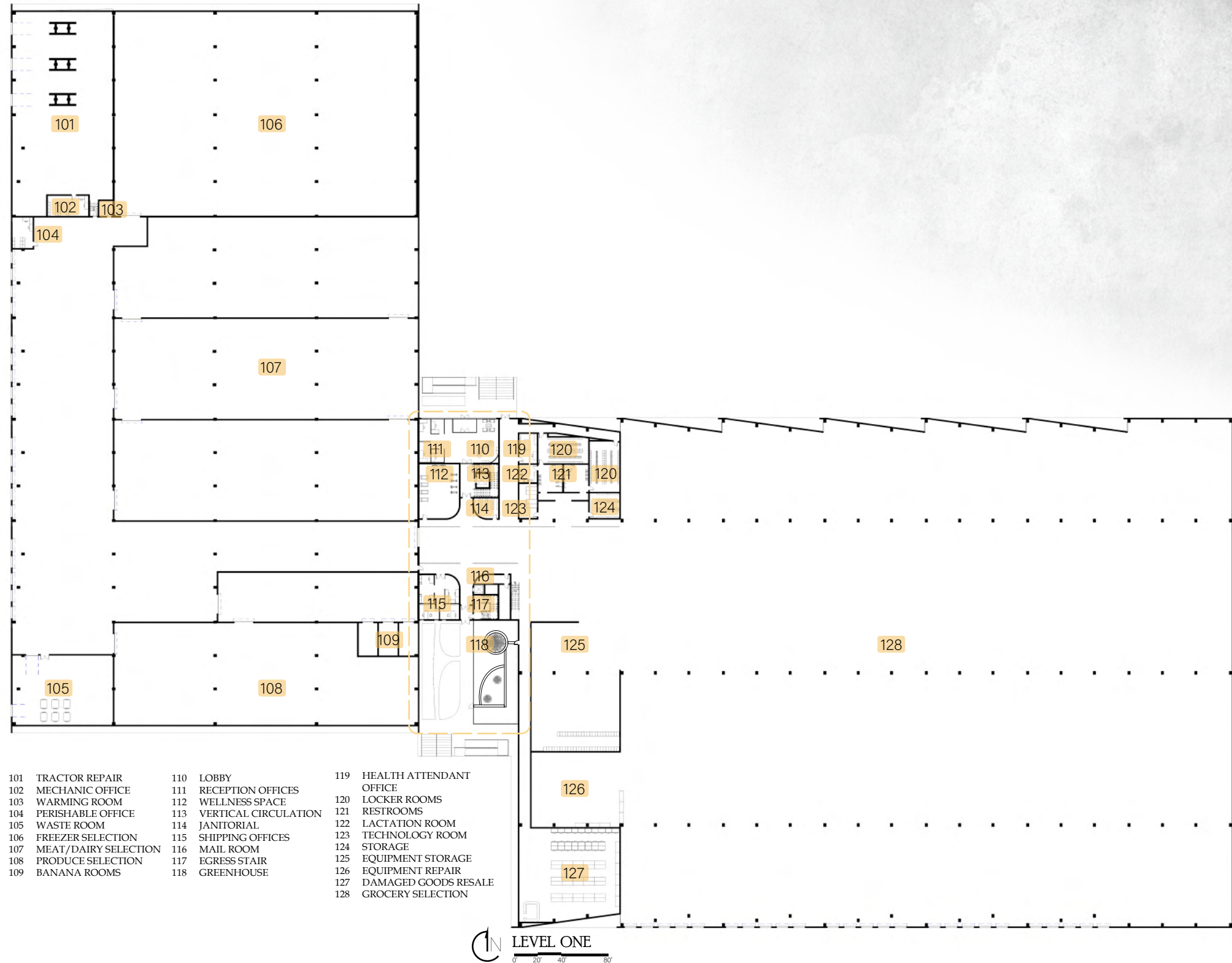
- Separating Parking
- Creating Greenspace
- Directing Flow of Traffic
- Building Orientation

Environmental Focus

- Solar Field
- Tree Planting
- Protecting Waterfowl Habitat
- Minimizing Concrete Square Footage



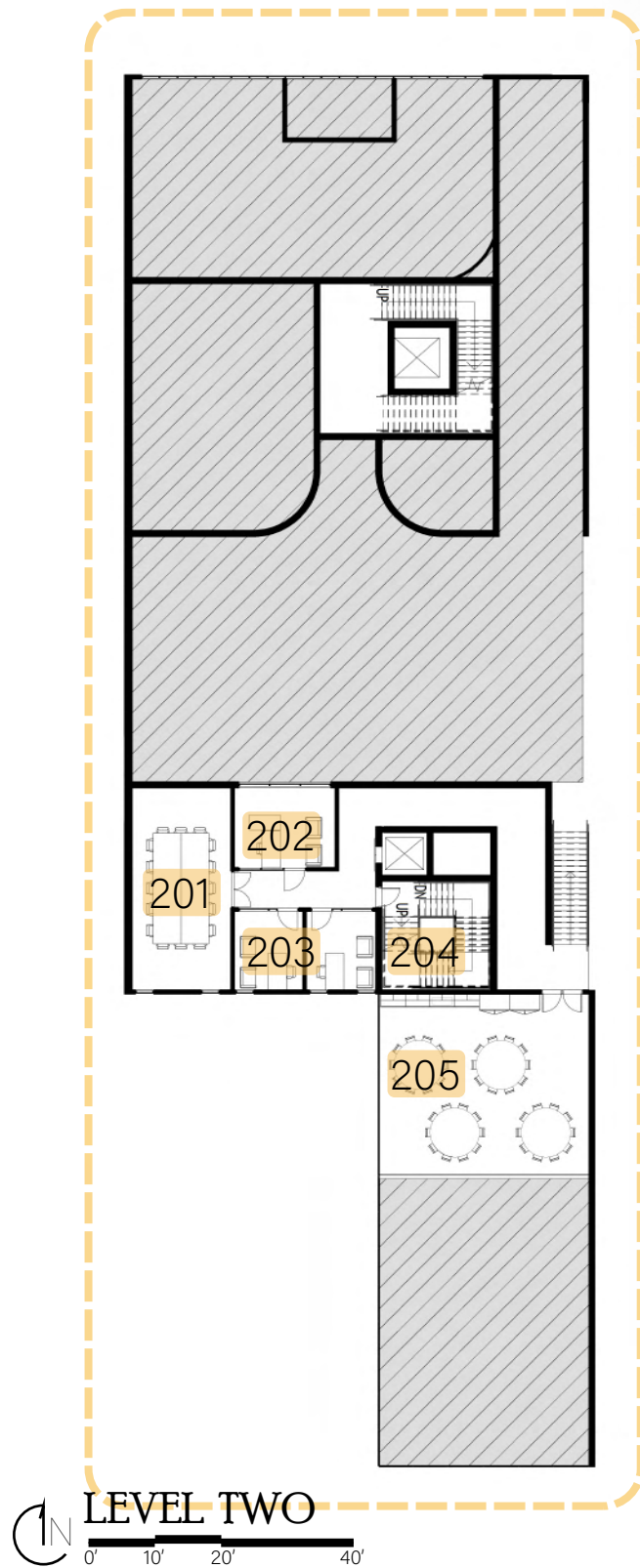
IMPROVING SITE CONDITIONS



Employee Focus

- Separating Entrances
- Eliminating Intersection between Pedestrian and Vehicle Traffic
- Separating Break Spaces and Work Spaces
- Articulating Walls to Maximize Daylight
- Adding Warming Rooms
- Creating Spaces for Improving and Maintaining Health at Work



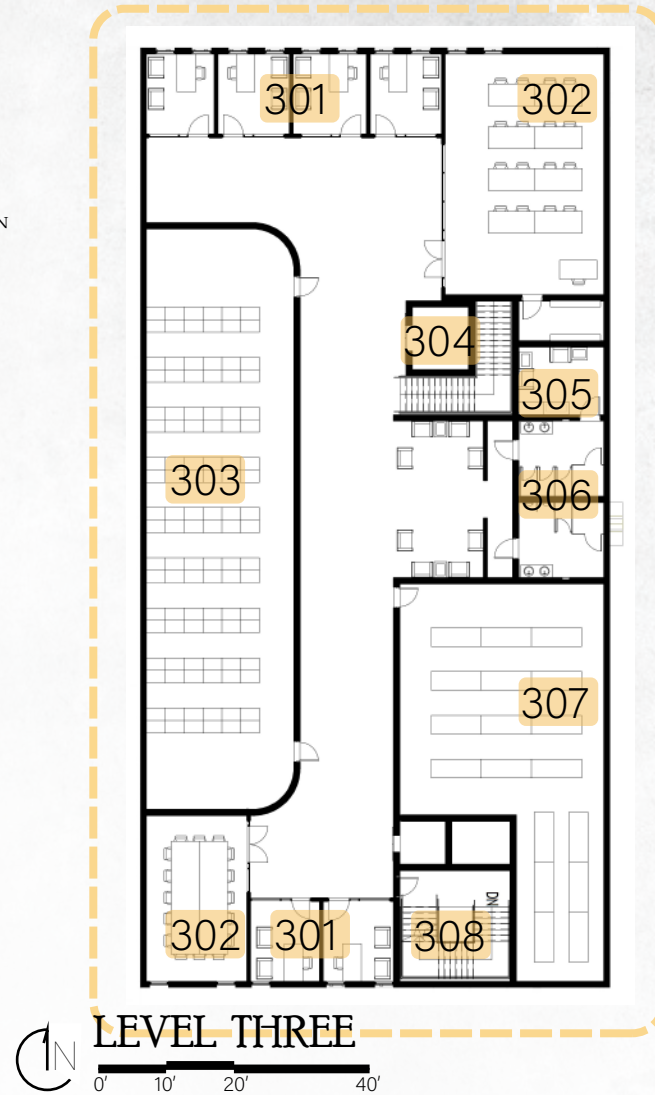


201 CONFERENCE ROOM
 202 MANAGER'S OFFICE
 203 OFFICES
 204 EGRESS STAIR
 205 BREAK ROOM

301 OFFICES
 302 CONFERENCE ROOM
 303 SERVER ROOM
 304 VERTICAL CIRCULATION
 305 LACTATION ROOM
 306 RESTROOMS
 307 ARCHIVES
 308 EGRESS STAIR

NOT DISPLAYED
 401 MECHANICAL SPACE

NOT DISPLAYED
 501 MECHANICAL SPACE



Employee Focus

- Creating Year-Round Greenspace
- Separating Break Spaces from Work Spaces
- Elevating Offices away from Selection Floor
- Utilizing Translucent Paneling to Maximize Lighting in Office Spaces





Circulation

- Eliminate Intersections between Vehicle and Pedestrian Traffic
- Separate Entrances allow for Smoother Traffic Flow Internally



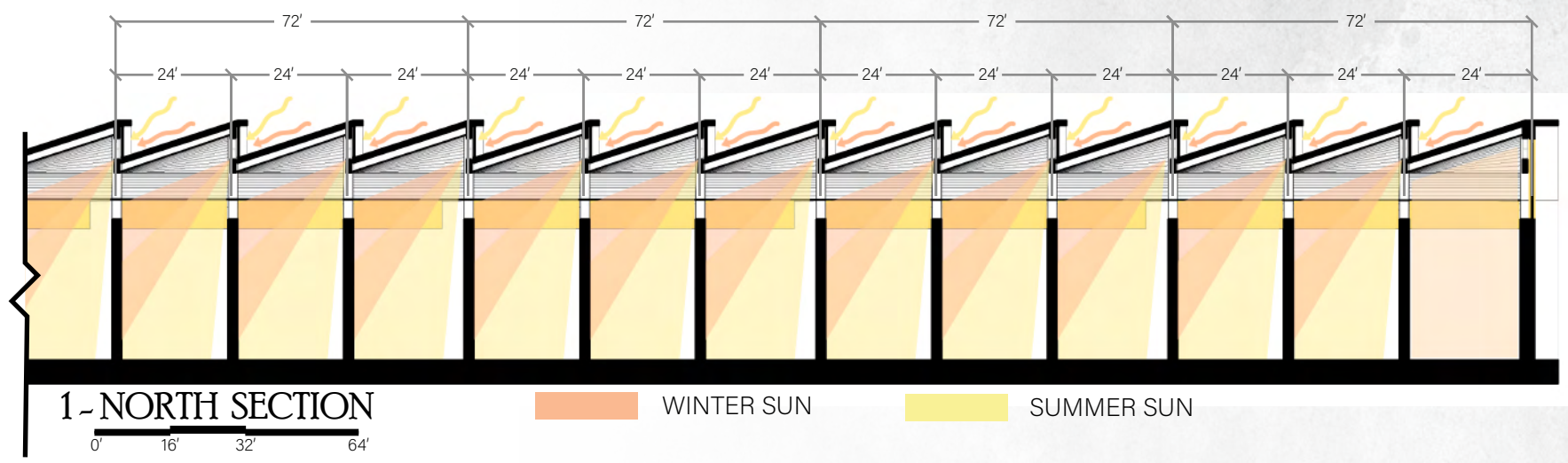


SOLUTIONS

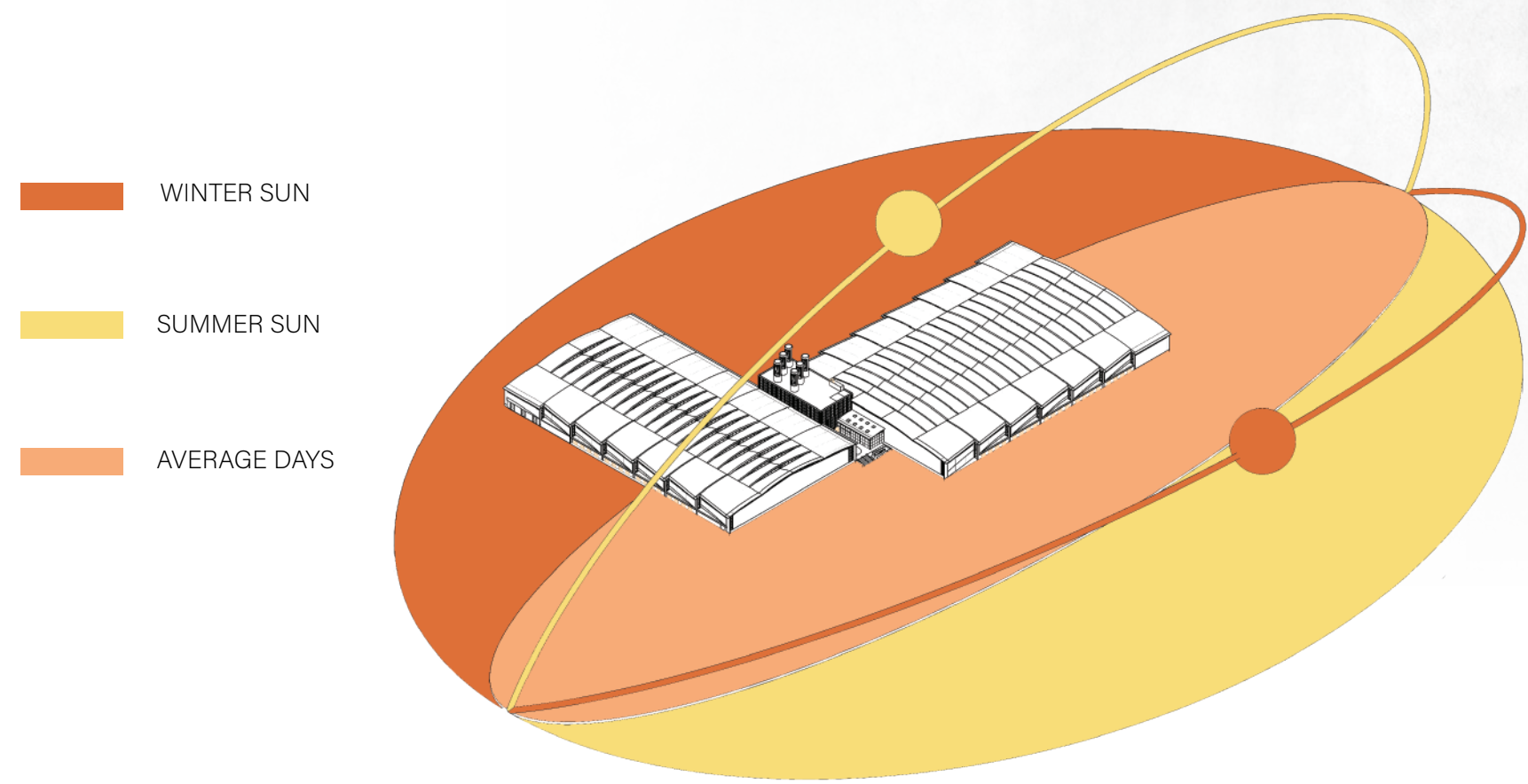
PART 5



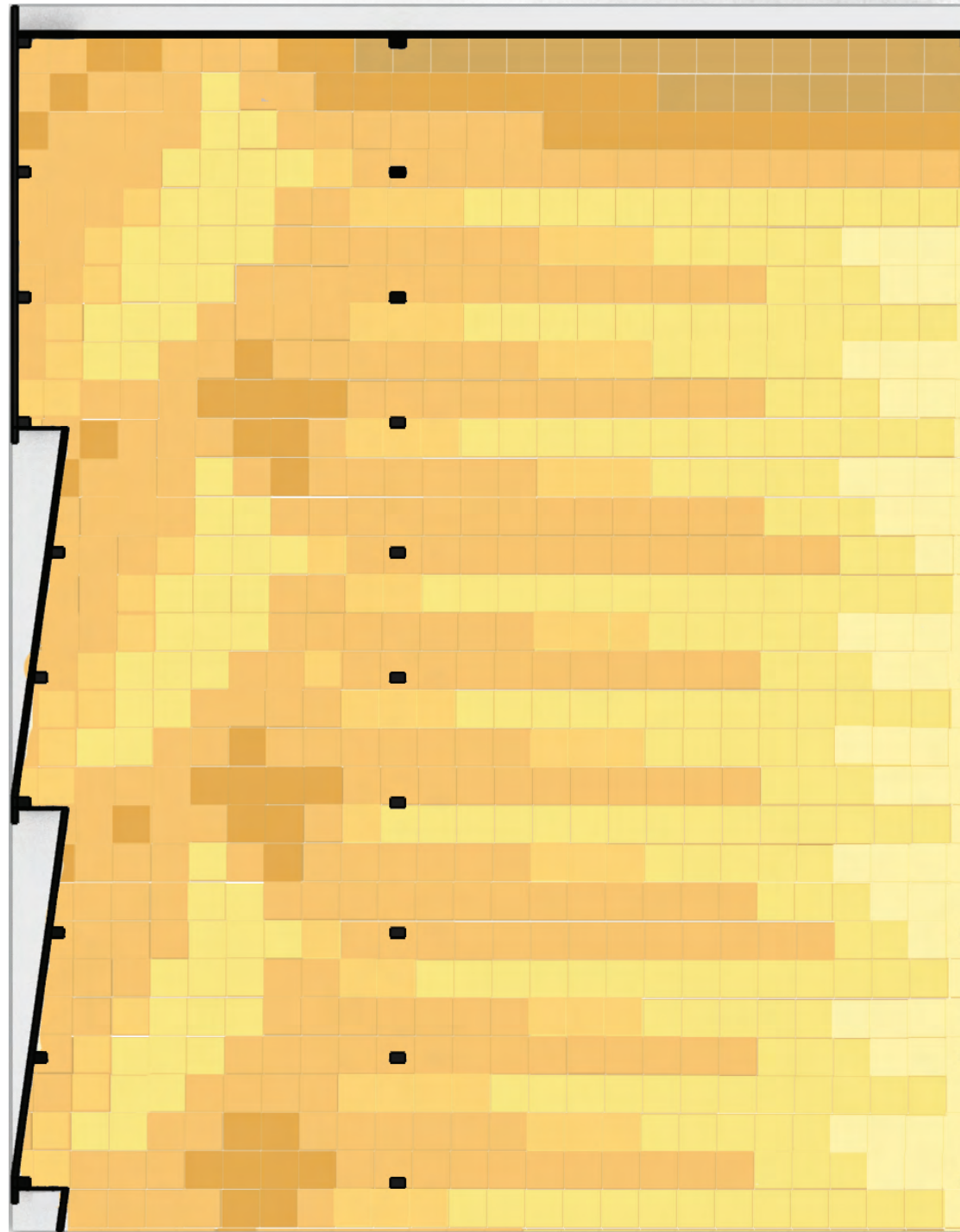
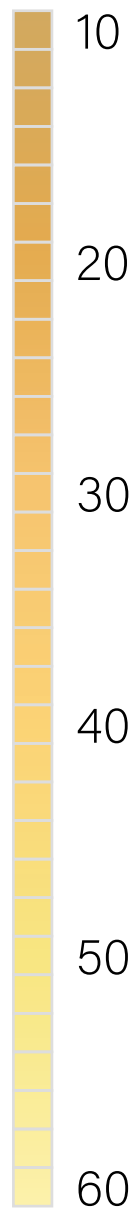
LIGHTING INVESTIGATION



- Lighting Section
- Angle of Roof Captures Light Year-Round
- Sun Path Diagram
- Displays Light Saturation during Summer and Winter Months



LUMENS per sq. ft.



LIGHTING STUDY

0' 16' 32' 64'

Setting the Standard

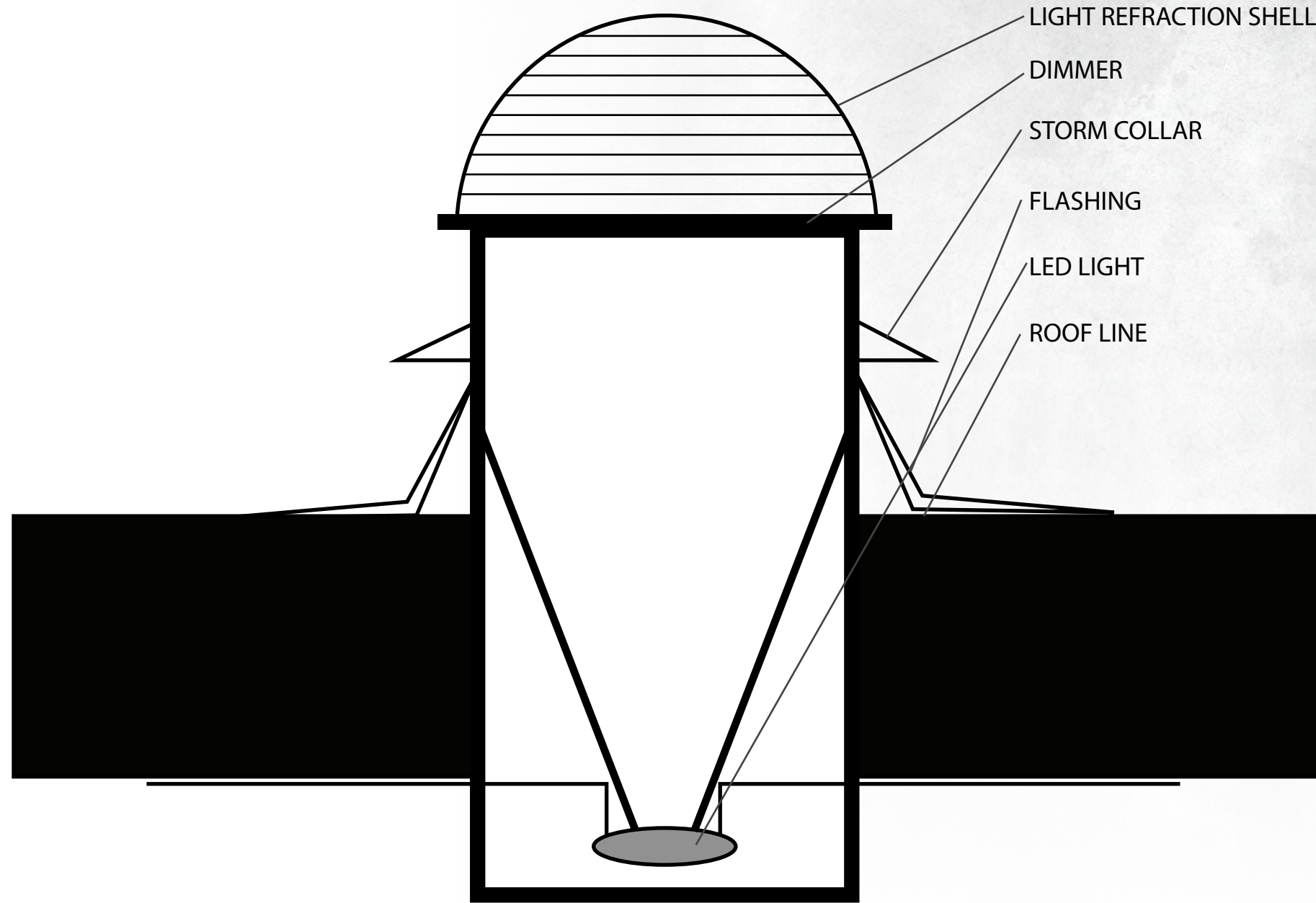
- Warehouse Requirements
 - Large Cases
 - 10-20 lumens / sq. ft.
 - Small Cases
 - 20-40 lumens / sq. ft.
- Average Bedroom
 - 10-20 lumens / sq. ft.
- Average Kitchen
 - 60-80 lumens / sq. ft.
- Average Bathroom
 - 60-80 lumens / sq. ft.
- Average Office Space
 - 50-100 lumens / sq. ft.

Study through Cove.tool

- Aprox. 40,000 sq. ft. Section
 - East / West Oriented Glazing
 - Winter Sun Path Study
 - Lumens / sq. ft. Levels from Natural Lighting



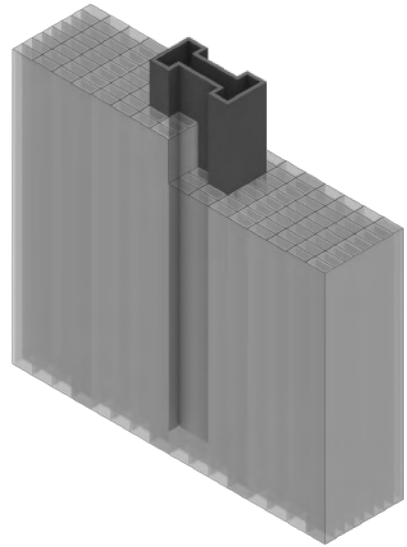
LIGHTING INVESTIGATION



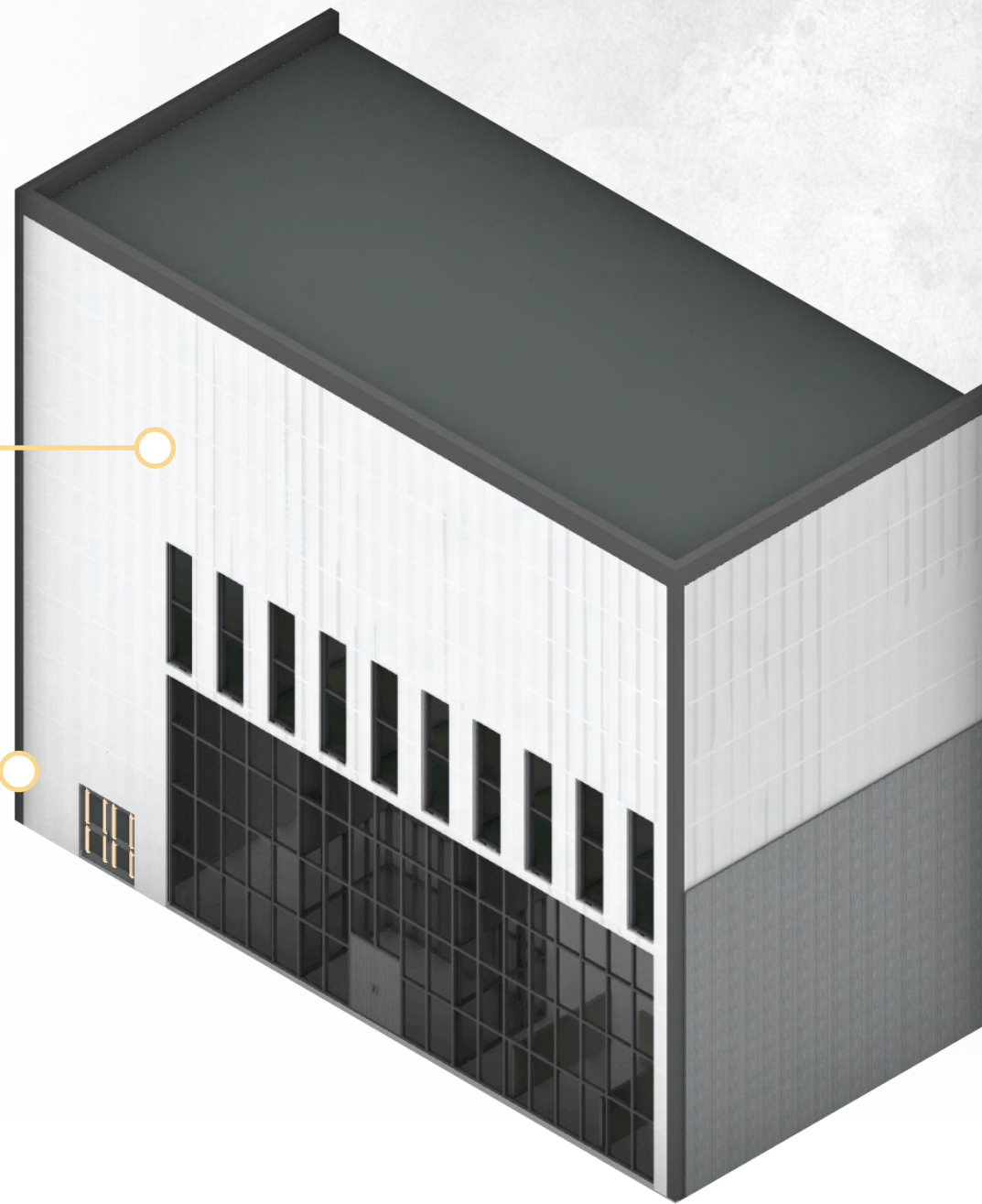
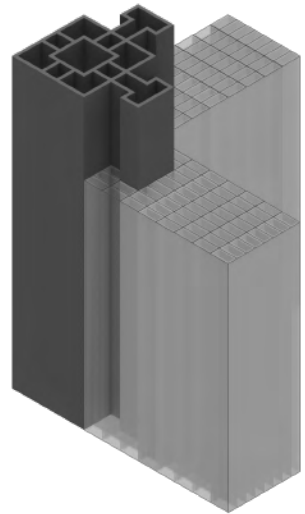
- Artificial Lighting Option
- Tubular Skylights
 - Utilizes Sunlight to Illuminate Spaces
 - Integrated LED



PANEL CONNECTION



CORNER CONNECTION

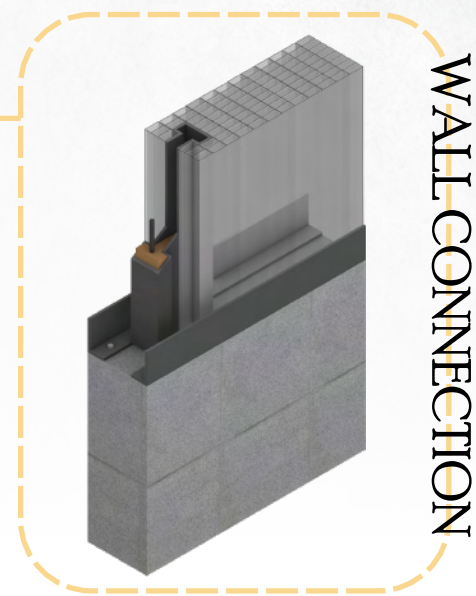
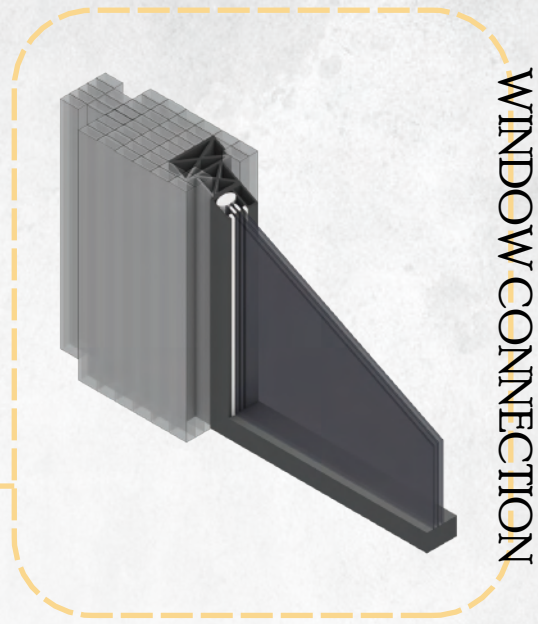
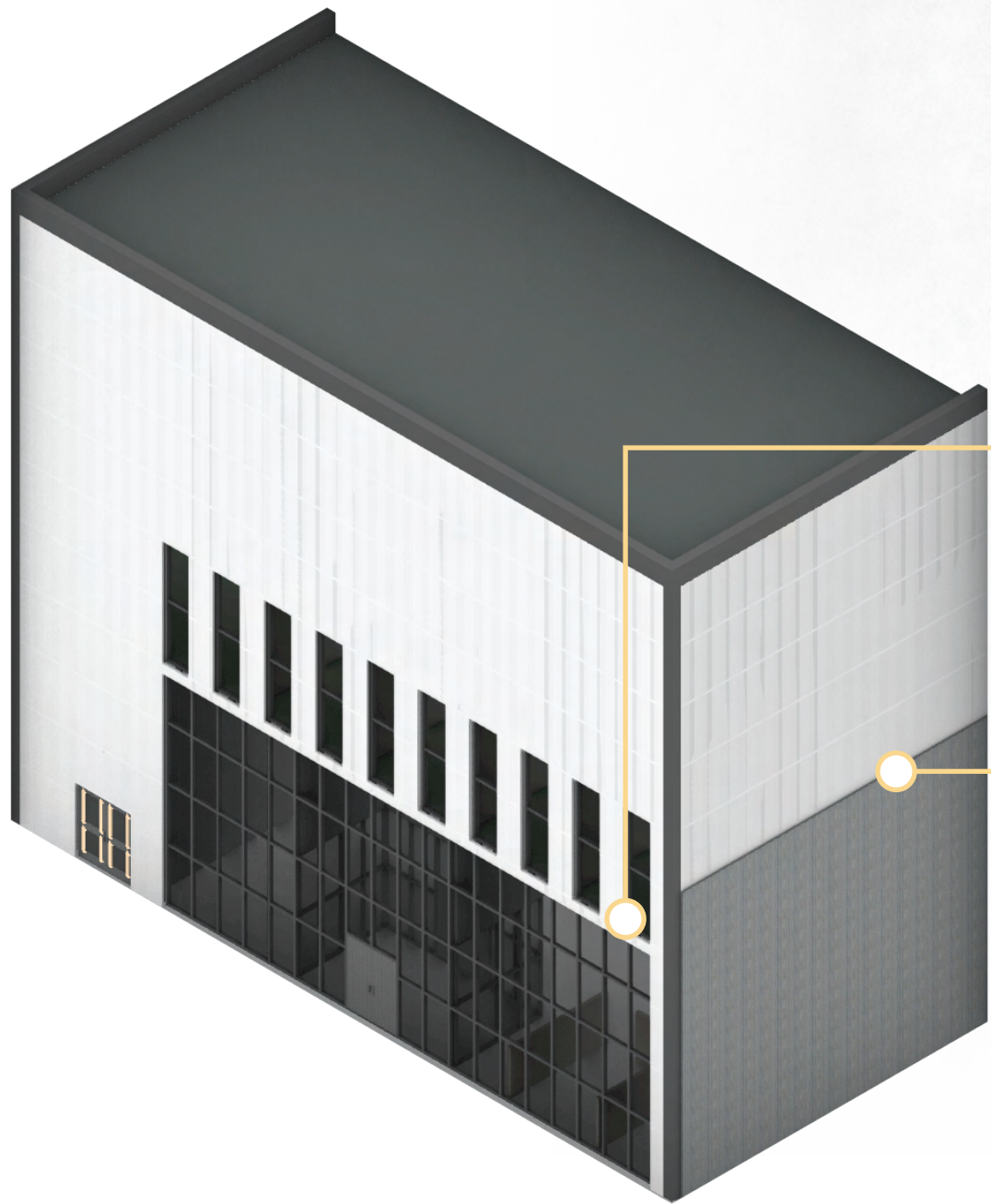


Paneling vs. Glazing

- Traditional Glazing
 - Expensive
 - Inefficient Insulative Properties
 - Low-Durability
 - High Maintenance
 - Direct Sunlighting
- Paneling
 - Relatively Inexpensive
 - Insulative Properties comparative to Concrete
 - Highly Durable Aerogel
 - Low Maintenance
 - Diffused Sunlight



INSULATED TRANSLUCENT PANELING

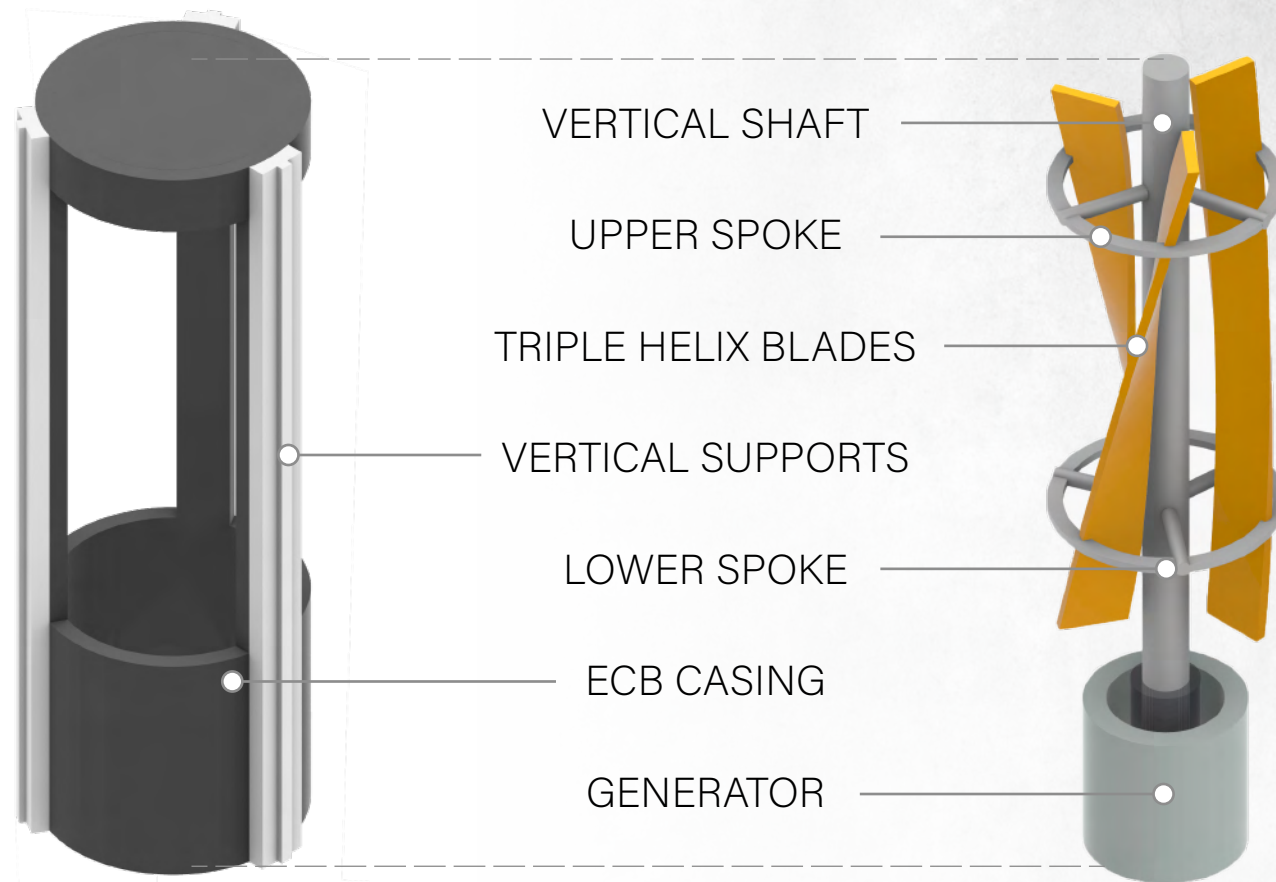


- Paneling Usage
- Office Spaces
 - Selection Spaces
 - Clearstory Addition

- Modularity in Construction
- Paneling is easily replaced
 - Consists of 6' x 10" x 8' Panels
 - Lack of Fasteners and Screws provides Ease of Construction
 - Custom Window Mullions and Wall Connections create a self-sealing joints



GREEN DESIGN

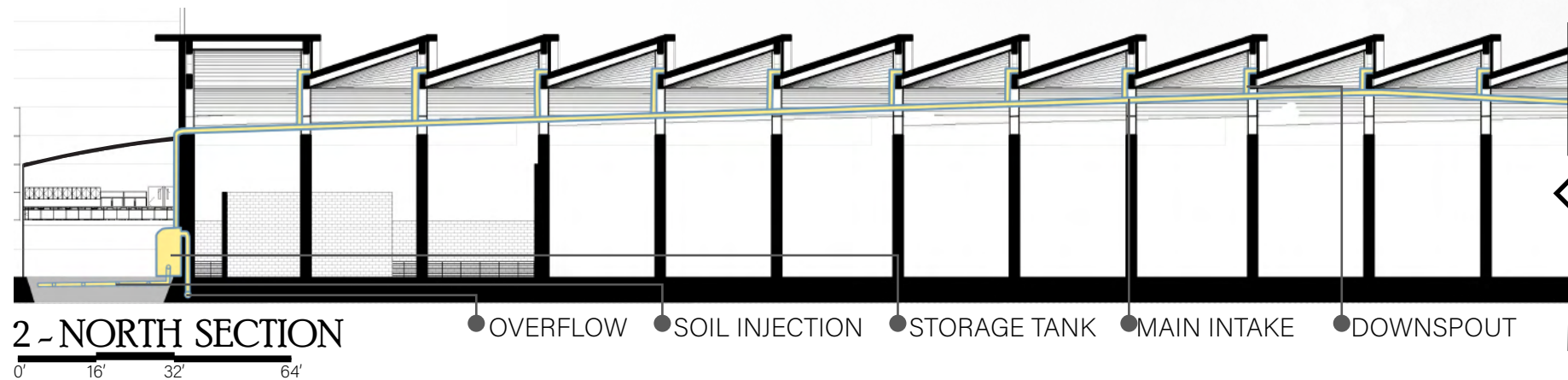


Energy Needs

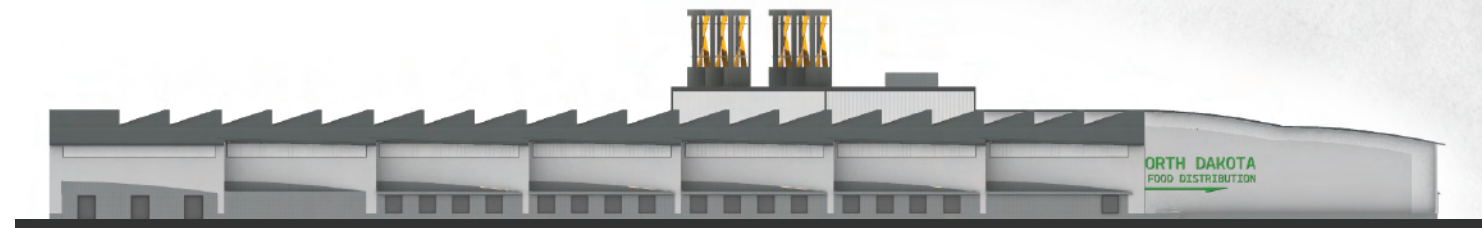
- Around 10 kWh / sq. ft. / year
- Around 4,000,000 kWh / year

Green Energy

- Solar Field
 - Sprawls Near Site Entrance
 - Average Sun Hours
 - 7 hours / day
 - Efficiency of Panels
 - Power Output Rating
 - 250 to 400 W
 - Around 1.5 kWh / day / panel
 - Around 2,000 Panels
 - Covers 1,000,000 kWh / year
- Vertical Wind Harvesters
 - Located on Roof of Offices
 - Average Wind Speed
 - 12 mph
 - Efficiency of Harvesters
 - Around 500 kWh / day
 - 6 Harvesters
 - Covers 1,000,000 kWh / year

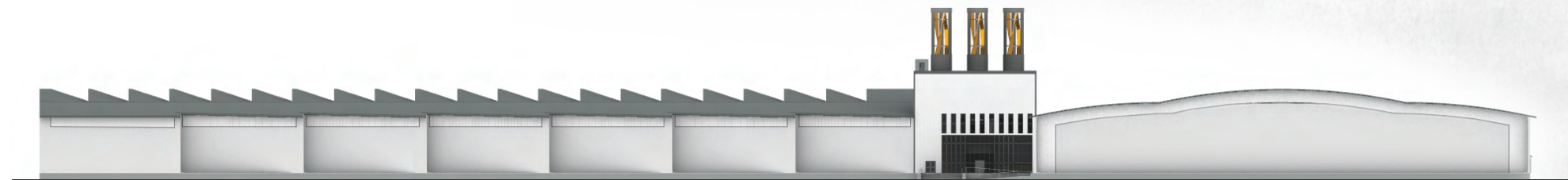


GREEN ENERGY PRODUCTION



WEST ELEVATION

0' 40' 80' 160'



NORTH ELEVATION

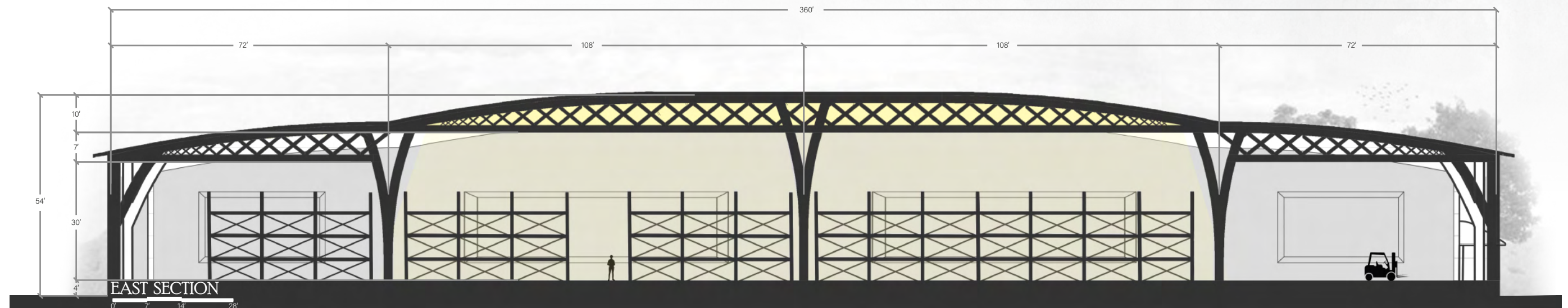
0' 40' 80' 160'

Roof Articulation

- 30 Degree Angle
- Captures Light throughout the Year

Debris Accumulation

- Snow and Rain Build-up
- Heated Strips Melt Snow and allow Drainage
- Leaf Accumulation poses a Problem

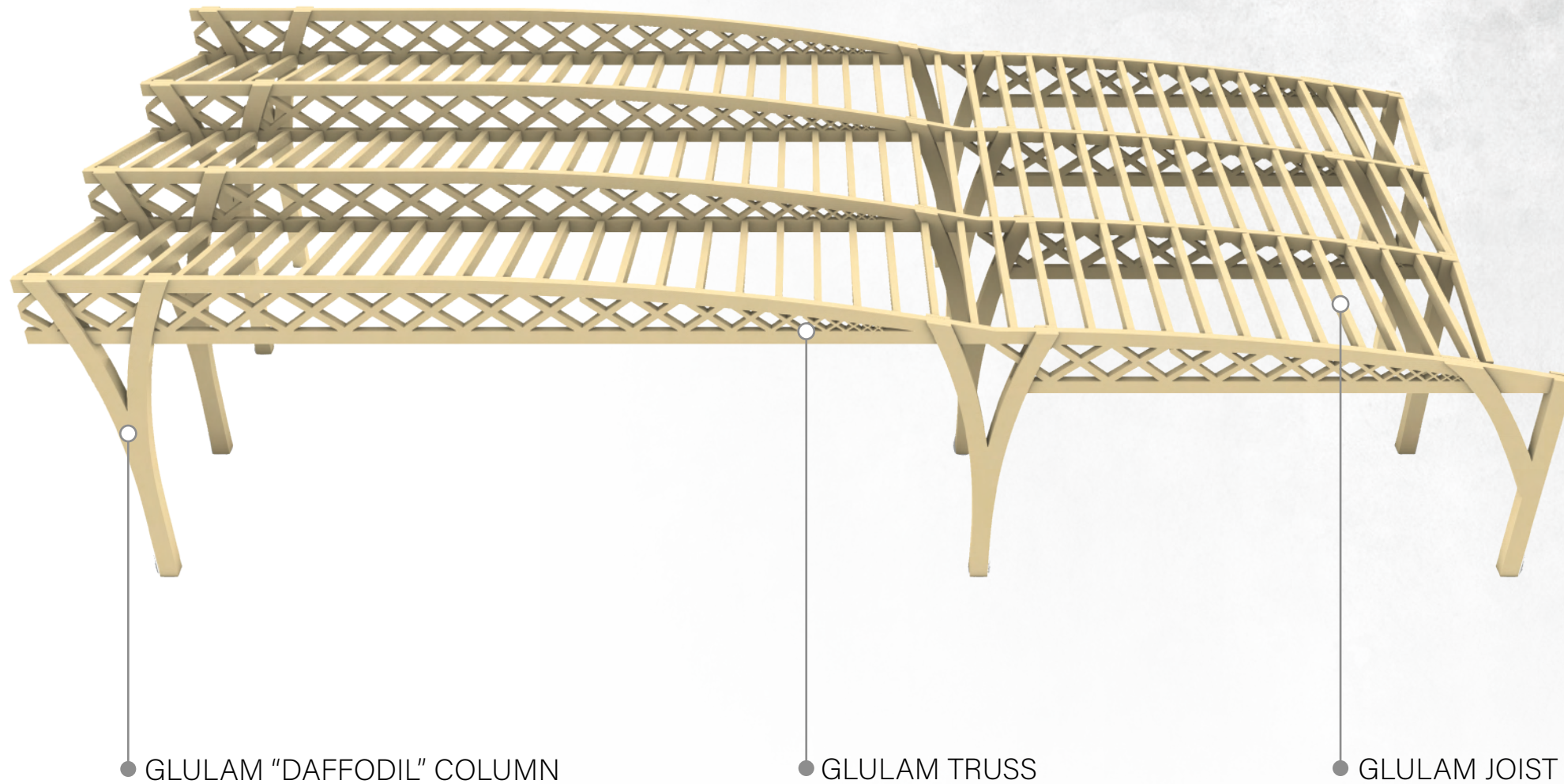


EAST SECTION

0' 7' 14' 28'



STRUCTURAL ASPECTS



Structural Elements

- Glulam Columns
- Glulam Trusses
- Glulam Joists

Custom Shapes Developed for Roof Structure

- Utilizes Curves and Angles found in Nature
- Maximizes Material Usage
- Minimizes Material Waste





Large Model of Structural Truss and Column

- Constructed Using Laser Cutter
 - Materials
 - 1/8" Plywood
 - 1/4" Cardboard

- Scale:
 - 1/4" = 1'





Large Model of Structural Truss and Column

- Scale:
 - $1/16'' = 1'$
- Constructed Using Laser Cutter
 - Materials
 - $1/8''$ Plywood
 - $1/4''$ Cardboard



Project Costs				
Land Acquisition	Land Area (sf)	1,300,000	1	Area varies per lot
	Land Cost (\$/sf)	\$ 300.00	2	Assessed Value' / SF
Demolition Costs	Building/Lot Floor Area (sf)	40,000	3	Varies per lot
	Demolition Cost (\$/sf)	\$ 10.00	4	Generally \$15 or \$10 for open lot (includes cut, hauling, landfill)
Building Construction	Proposed Gross Floor Area (sf)	430,000	5	Max allowable Zoning - Later use 'Actual'
	Building Cost (\$/sf)	\$ 500.00	6	May range: \$300-500/sf+ (Low to High)
Fees, Permits, & Misc (rate)	Fee Rate (%)	20%	7	Generally 20%
Construction Financing	Construction Interest Rate (per anum)	7%	8	Generally 7%
	Construction Length (yrs)	3	9	May vary by constr/type (prefab, precast?)
Total Land Acquisition				
		\$ 390,000,000.00	10	Line 1 x 2
Total Demolition Costs				
		\$ 400,000.00	11	Line 3 x 4
Total Building Construction				
		\$ 215,000,000.00	12	Line 5 x 6
Total Fees, Permits, & Misc				
		\$ 43,000,000.00	13	Line 7 x 12
Total Construction Financing				
		\$ 50,310,000.00	14	Lines (12+13) x line8 x line9
Total Project Cost				
		\$ 698,710,000.00	15	Total of Lines 10-14

Balance Sheet				
	Gross Floor Area (gsf)	430,000	22	Line 5
	Leaseable Area (Efficiency)	70%	23	Rentable Area vs Non (stairs, shafts, etc)
	Net Leaseable Floor Area	301,000	24	Line 22 x 23
	Income Rate (\$/SF/YEAR) - SEE NOTES	\$ 350.00	25	Composite of ALL Uses (Show calcs)
	Occupancy Rate	80%	26	Generally 80%+ is good
	Tax Rate	15%	27	Generally 15%
	Operating/Maint Cost (per GSF/Mon)	\$ 0.80	28	Generally \$.80/gsf/month
Assets/Income per month				
	Income / Month	\$ 7,023,333.33	29	Line 24 x Line25/12 x Line26
Liabilities/Expenses per month				
	Debt Service (from above)	\$ 3,868,342.57	30	Line 20
	Operating Costs (total)	\$ 28,666.67	31	Line 22 x 28
	Total Liabilities	\$ 3,897,009.24	32	Total of Lines 30+31
	TOTAL Monthly Cash Flow	\$ 3,126,324.09	33	Assets minus Liabilities
	Monthly Depreciation ('Paper Loss')	\$ (951,574.07)	34	Lines (12+13+14) div by 27/12mos
	Gross Profit	\$ 2,174,750.02	35	Lines 33+34
	Taxes on Gross Profits	\$ 326,212.50	36	Tax Rate (Ln27) x Gross Prof.(Ln35)
NET PROFIT per month	Net Profit (per month)	\$ 1,848,537.52	37	(x) is loss, should be positive
	NET Profit (per YEAR)	\$ 22,182,450.21	38	Ln37 x 12mos
	ROI % per year	3.17%	39	Ln38/ Ln21

Return on Investment

- Simplified Calculations
- Numbers are Average of ND
- Increased Construction Costs
- ROI % per Year
 - 3.17%



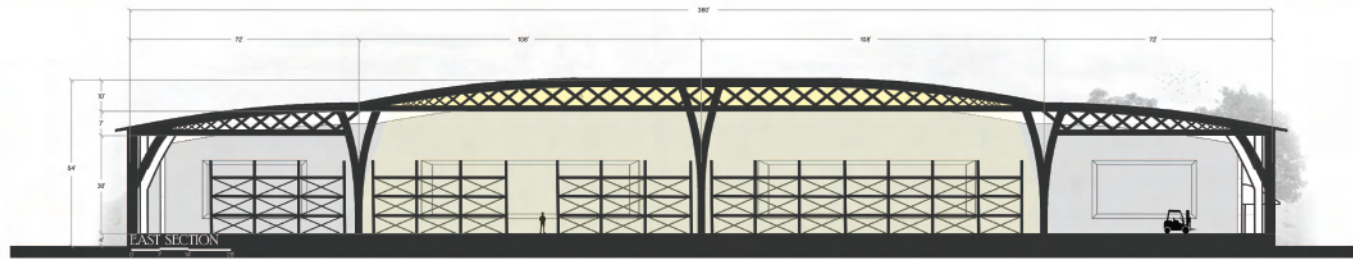
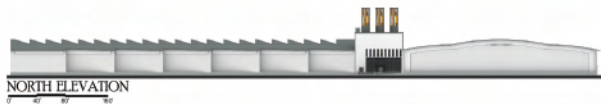
RETURN ON INVESTMENT



SOLAR HARBOR

NURTURING NATURE IN INDUSTRIAL DESIGN

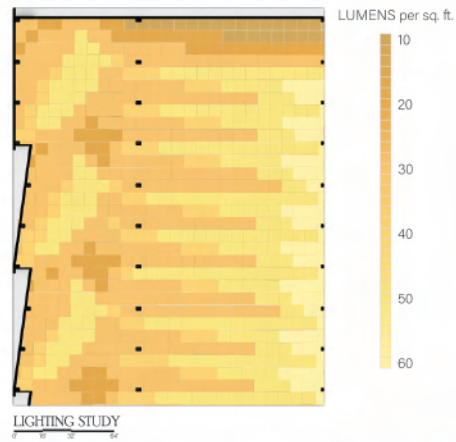
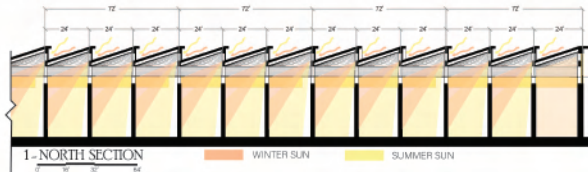
Solar Harbor is a 420,000 square foot warehouse where tradition meets transformation. Nestled amidst the plains of North Dakota, this facility redefines the industrial landscape by prioritizing the well-being of its workforce and the health of the planet. Shifting the focus of the industry from efficiency and cost reduction to health is the undeniable way of the future, and this design places itself at the forefront of this revolution.



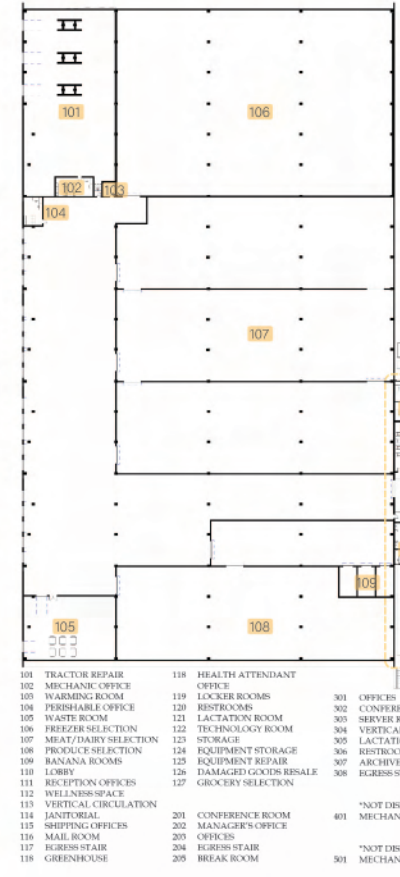
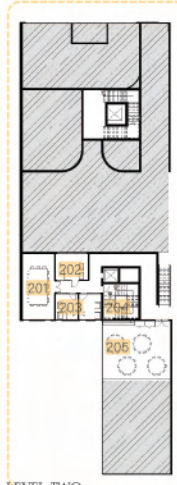
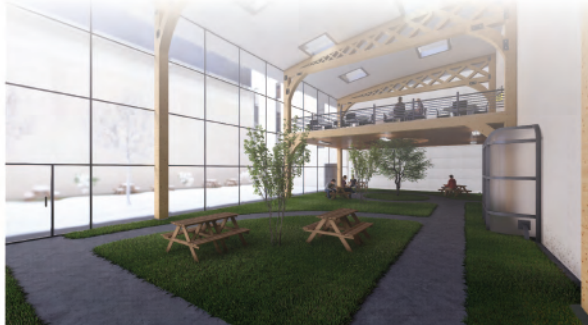
BOARD ONE



Unlike conventional warehouses, natural light floods every corner, creating an uplifting ambience that boosts productivity and enhances mood. By harnessing sunlight, this workplace not only illuminates workspaces but also brightens the lives of employees, fostering a more energized environment, increasing mental health, and facilitating workflow.



The commitment to well-being extends beyond lighting. On site health assessors, spacious break areas, and wellness amenities promote physical comfort and mental rejuvenation, ensuring that employees and users thrive each day.

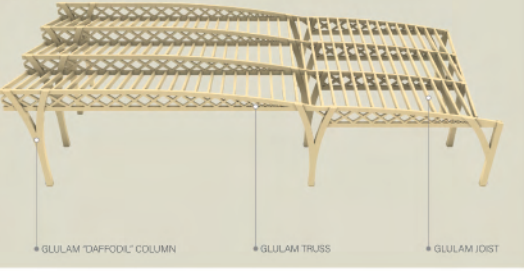


- | | | |
|--------------------------|-----------------------------|--------------------------------------|
| 101 TRACTOR REPAIR | 118 HEALTH ATTENDANT OFFICE | 301 OFFICES |
| 102 MECHANIC OFFICE | 119 LOCKER ROOMS | 302 CONFERENCE ROOM |
| 103 WARMING ROOM | 120 RESTROOMS | 303 SERVER ROOM |
| 104 PERISHABLE OFFICE | 121 LACTATION ROOM | 304 VERTICAL CIRCULATION |
| 105 WASTE ROOM | 122 TECHNOLOGY ROOM | 305 LACTATION ROOM |
| 106 FREEZER SELECTION | 123 STORAGE | 306 RESTROOMS |
| 107 MEAT/DAIRY SELECTION | 124 EQUIPMENT STORAGE | 307 ARCHIVES |
| 108 PRODUCE SELECTION | 125 EQUIPMENT REPAIR | 308 EGRESS STAIR |
| 109 BANANA ROOMS | 126 DAMAGED GOODS RESALE | |
| 110 LOBBY | 127 GROCERY SELECTION | |
| 111 RECEPTION OFFICES | | |
| 112 WELLNESS SPACE | | |
| 113 VERTICAL CIRCULATION | | |
| 114 JANITORIAL | 201 CONFERENCE ROOM | 401 "NOT DISPLAYED" MECHANICAL SPACE |
| 115 SHIPPING OFFICES | 202 MANAGER'S OFFICE | |
| 116 MAIL ROOM | 203 OFFICES | |
| 117 FREESH STAIR | 204 EGRESS STAIR | |
| 118 GREENHOUSE | 205 BREAK ROOM | 501 "NOT DISPLAYED" MECHANICAL SPACE |

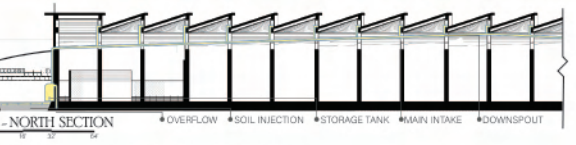
STRUCTURE

The industrial landscape is ruled by steel and concrete, the standard for construction in the industry used since the Industrial Revolution. These materials make construction cheap and efficient, but hold little regard for the users and occupants of the building.

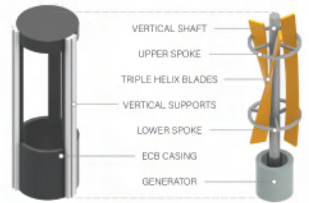
Alternatively, Solar Harbor utilizes a glulam truss system. The gentle curves of the roof line and the custom column design evoke a certain familiarity, providing users with an image of the trees from which the wood was harvested. This system simultaneously provides an efficient use of the material, following curves and angles in which trees naturally grow.



FLOOR PLANS

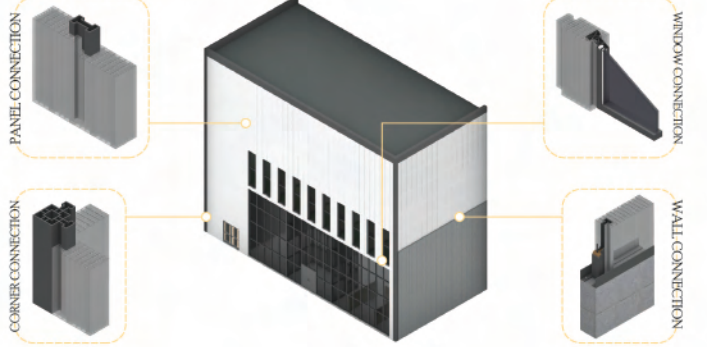


VERTICAL WIND HARVESTERS



Sustainability is at the core of the design philosophy. Solar panels adorn the grounds, rainwater is collected, and wind is utilized for energy needs. The structure employs curves and forms found in nature to minimize its material usage and consumption. This warehouse is not just reimagining spaces; it's setting a standard for shaping a brighter, greener future for generations to come.

TRANSLUCENT PANELING



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THANK YOU

QUESTIONS/COMMENTS



CONCLUSION